# ACTIVITY SEQUENCE LOGICS USING DAILY WORK REPORT DATA

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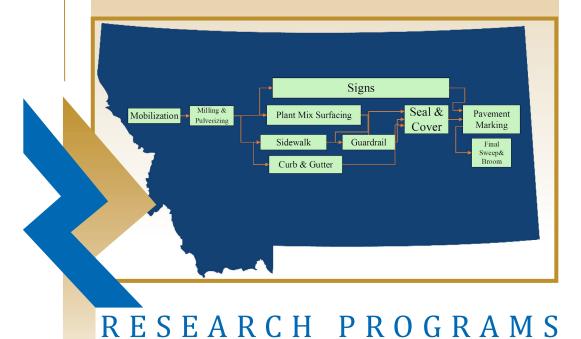
*in cooperation with* THE U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION

August 2020

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Texas A&M University College Station, TX

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# **Activity Sequencing Logics Using Daily Work Report Data**

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Prepared for the MONTANA DEPARTMENT OF TRANSPORTATION in cooperation with the U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION

September 2020

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#### 16. Abstract

Accurate and reliable project duration estimation is highly dependent upon two major components; a) reasonable production rate estimation of major work items, and b) logical sequencing of those work items. The phase I of the study developed an MS Excelbased production rate estimation tool (PRET). The phase II (this project) has developed construction activity sequence logic diagrams for most common work types in MDT. By analyzing historical daily work report (DWR) data of 730 highway projects stored in AASHTOware Site Manager, the current list of 31 controlling work items has been expanded into 48 items. The new list covers more than 90% of the activities in the database. The same data analysis revealed that there are six most common highway project types in MDT, which include i) overlay (urban), ii) overlay (rural), iii) safety, iv) seal & cover, and v) bridge reconstruction and rehabilitation. These work types account for more than 60% of highway projects in MDT. For each work type, representative asbuilt schedules were developed from the DWR data, and a construction activity sequence logic diagram was developed to illustrate frequent controlling work items and their sequential relationship. The analysis results were discussed with MDT schedulers to incorporate their practical experience and knowledge into finalizing the list of controlling work items and their sequential relationships. The results of this research project can help MDT quickly identify the most common controlling work items and develop a sequence logic for different types of highway projects. The research findings are expected to significantly improve the accuracy and reliability of MDT's scheduling and project duration estimation efforts. This project will not only allow MDT to be equipped with powerful visual scheduling resources to enhance the current practices but also allow MDT to be one of the leading state DOTs to provide a benchmarking example that other DOTs may follow.

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## 1. Introduction

The contract time for state highway projects is the maximum time allowed in the contract for completion of all work contained in the contract documents (FHWA, 2002). An accurate contract time determination is crucial to contract administration as the predicted duration, and associated cost forms a basis for budgeting, planning, monitoring, and even litigation purposes (Jeong et al., 2008). Excessive contract time is costly because it extends the construction crew's exposure to traffic, prolongs the inconvenience to the public (an unnecessary increase of road user costs), and subjects motorists to less than desirable safety conditions for longer periods of time. Insufficient contact time results in higher bids, overrun of contract time, increased claims, substandard performance, and safety issues (Jeong et al., 2008). Due to significant importance of contract time determination, title 23 Code of Federal Regulations (CFR) Section 635.121 requires that states should have adequate written procedures for the determination of contract time, and most state DOTs including MDT have a written document describing their procedure to determine a project's contract time.

Accurate and reliable contract time determination is highly dependent upon two major issues; a) production rate estimation of major work items and b) sequencing of those work items. The MDT manual on contract time determination provides the list of major work items and corresponding production rates (MDT, 2008). The manual also provides a general guide on sequencing major work items of highway projects but is not specific enough to be useful for contract time developers.

In Phase I, the AASHTOWare SiteManager's historical project data were obtained and analyzed to develop an MS Excel-based production rate estimation tool (PRET). The PRET uses regression models to estimate production rates of up to 31 major work items and it also shows common statistical measures such as mean, average, 25% and 75% production rates based on the historical data.

In phase II, the SiteManager data were used to identify the most common project work types and the major controlling work items for those project types, and develop as-built schedules. Finally, for each project type, a construction activity logic diagram based on frequent controlling work items was developed.

MDT currently uses the AASHTOWare – SiteManager that includes daily work reports for more than 700 completed projects. The DWR data include information about various project characteristics, the daily quantity of work accomplished for each work item, the start and end date of each work item, labor and equipment usage, weather, etc.

The results of this research project can help MDT quickly identify the most common controlling work items and the proper sequence of them for different types of highway projects. The research results are expected to significantly improve the accuracy and reliability of MDT's scheduling efforts.

### **1.1 Project objectives and tasks**

The overall goal of the Phase II was to develop construction sequence logics for major project types using historical data available in DWR data. The result of the Phase I and Phase II will enhance the MDT's current contract time determination procedure (Figure 1.1).

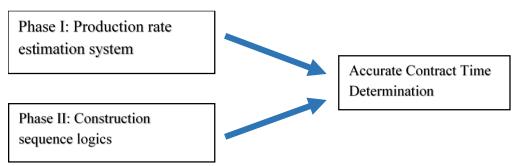


Figure 1.1 Phase II Research Goal

The specific objectives of Phase II are below.

- Obtain and analyze the MDT site manager's data to find activity sequence patterns for major types of projects
- Develop construction activity sequence logic diagrams for different types of highway projects

To reach the project objectives, five major tasks were accomplished and the final report was organized accordingly.

## Task 1: Kick-off Meeting and Review of Historical Daily Work Report Data

The research team conducted the Phase II kick-off meeting with the MDT technical panel members to make a clear mutual understanding of the project objectives and obtained the last ten years of daily work reports (DWR) of MDT highway projects.

#### Task 2: Analyze As-Built Schedules of Historical Highway Projects

The research team analyzed the DWR data to develop as-built schedules of major work types. A computer algorithm was developed and a Microsoft Excel tool was used to analyze the DWR data to develop an as-built bar-chart schedule for each project. The current list of controlling work items used by MDT was assessed in this task to extend and enhance the list. A common sequence pattern of major work items was identified in this task.

#### **Task 3: Interview with MDT Schedulers and District Engineers**

The research team conducted a workshop style meeting with MDT's schedulers to obtain their knowledge on frequent controlling work items, the most common project types, and the dominant sequential pattern of work items. The output of task 2 was discussed with them to validate the results and incorporate the schedulers' comments into developing evidence-based work sequences.

### **Task 4: Develop Construction Sequence Logic Diagrams**

Using the findings from Tasks 2 and 3, the research team developed common activity sequence logic diagrams for major types of highway projects. Discussions and explanations for any variation are described in this report for MDT to make appropriate adjustments in project scheduling. The results from this task will help MDT to determine a more defensible project duration estimation and ultimately contract time with confidence.

### **Task 5: Training and Implementation**

In this task, a training session was provided for the affected MDT personnel to transfer the research findings. A step-by-step process was described using visual examples to explain how activity sequencing logic diagrams can be used in determining a project's schedule. The final report that encompasses all task results, findings, and products was prepared for the panel's review and approval.

#### **1.2 Organization of the report**

This report consists of six chapters. Chapter 1 provides an introduction, research objectives and major work tasks. Chapter 2 summarizes a literature review on the project sequence logic identification based on reviews of prior research studies and practices used in other DOTs. Chapter 3 discusses the collected DWR data and analysis results on the as-built schedules extracted from the data. Chapter 4 presents the results of the interviews with MDT schedulers that were conducted to obtain and incorporate their knowledge into the research. Chapter 5 describes construction activity sequence logic diagrams developed in this project. Chapter 6 summarizes the key findings and the value of this research.

## 2. Literature Review

To determine contract time of a highway project, schedulers develop a pre-construction schedule for the project. Accurate scheduling may result in a more reliable project duration estimation that mitigates the project time uncertainties. To develop a project schedule, project schedulers determine activities and work items, production rates, resources, and sequence logic (Jones, 2009). After determining work items and their durations using production rates, the schedulers logically connect the work items together and arrange them sequentially considering physical constraints, and resource constraints (Jeong et al., 2008). Sometimes the schedulers use activity sequence logic guidelines (MDT, 2008). The schedulers also discuss with the experienced engineers and project managers to identify specific project conditions that may affect the sequence of work items, such as particular geographic characteristics, weather conditions, and soil characteristics, to further adjust the project time estimation (Jeong et al., 2008). The arrangement of work items is determined either using bar charts (Gantt chart) or critical path method (CPM) to finally identify the total project duration. Since the sequence logic guidelines play an essential role in the process of contract time determination, a more accurate and detailed guideline can contribute to more accurate project time estimation.

Controlling work items are major work items that are typically associated with a relatively high amount of work and/or critically influence the duration of the project. Controlling work items may or may not fall into the critical path of the project schedule. They drive the project and are highly likely to fall into the critical path. Therefore, those controlling activities need to be identified first in developing a standard sequence logic.

DOTs across the U.S. have developed different guidelines to identify the common sequence of controlling work items. Hancher et al. (1992) categorized Texas DOT highway projects into thirteen different classes (Table 2.1) and developed a template of activity relationships for each type.

#	Project type
1	Seal Coat
2	Overlay
3	Rehabilitate Existing Road
4	Convert Non-Freeway to Freeway
5	Widen Freeway
6	Widen Non-Freeway
7	New Location Freeway
8	New Location Non-Freeway
9	Interchange
10	Bridge Widening/Rehabilitation
11	Bridge Replacement/ New Bridge
12	Upgrade Freeway to Standards
13	Upgrade Non-Freeway to Standards

Table 2.1 Different Project Types in Texas DOT

A bar chart approach was used to develop the activity sequence logic templates because of the popularity of using this approach among Texas DOT's personnel. Table 2.2 and 2.3 show the sequence logic templates for Overlay and Bridge Widening/Rehabilitation respectively. Eight controlling work items were identified for Overlay projects and 16 controlling work items for Bridge Widening/Rehabilitation. Each controlling work item is connected to predecessor and successor work items with a finish-to-start relationship with lag and lead times. For each controlling work item, a production rate is determined and the project scheduler can modify the production rates according to project specific features such as location, traffic conditions, project complexity, soil conditions and quantity of work. After modifying the production rates and identifying work item durations, the predefined relationship between activities is used to develop the project schedule and estimate the project completion date (Hancher et al., 1992).

S.No.	Major Work Items	Preceding Activities & Relationship (% complete of predecessors)
1	Initial traffic control	
2	Detour	1, 100%
3	Milling/planning	2, 100%
4	Pavement repair	
	A. Asphalt	2, 100%
	B. Concrete	2, 100%
5	Concrete paving	3, 75% ; 4B, 75%
6	Hot mix asphalt surface	3, 75% ; 4A, 75%
7	Permanent pavement marking	5, 100% ;6, 100%
8	Final clean up	7, 100%

Table 2.2 Sequence logic template for Overlay projects in Texas DOT (Hancher et al., 1992).

Table 2.3 Sequence logic template for Bridge Widening/Rehabilitation projects in Texas DOT (Hancher et al., 1992).

S.No.	Major Work Items	Preceding Activities & Relationship (% complete of predecessors)
1	Initial traffic control	
2	Detour	1, 100%
	<b>ROW Preparations</b>	2, 100%
	A. Major Structure demolition	
	B. Clear and grub	
	C. Remove old structures (small)	
3	D. Remove old pavement	
	E. Remove old curb & gutter	
	F. Remove old sidewalks	
	G. Remove old drainage/ utility	
	structures	
	Excavation/ embankment	
4	A. Earth excavation	3, 25%
4	B. Rock excavation	3, 25%
	C. Embankment	3, 25%
	Bridge structures	
5	A. Erect temporary bridge	1, 100%
	B. Bridge demolition	5A, 100%

	C. Cofferdams	2, 100%; 5B, 100%
	D. Piling	4A, 10%; 4B, 10%; 5C, 1000%
	E. Footings	5D, 75%
	F. Columns, Caps and Bents	5E, 75%
5	G. Wingwalls	5F, 50%
5	H. Beams (erection only)	5F, 100%
	I. Bridge deck (total depth)	5G, 100%; 5H, 100%
	J. Bridge curbs/ walks	5I, 100%
	K. Bridge handrails	5J, 100%
	L. Remove temporary bridge	5K, 100%
6	Retaining walls	4A, 40%; 4C, 40%
	Base preparations	
7	A. Lime stabilizations	4, 100%
/	B. Flexible base material	7A, 100%
	C. Cement treated base material	7A, 100%
8	New curb and gutter	7B, 100%; 7C, 100%
9	Hot Mix asphalt base	8,75%
10	Concrete paving	7B, 100%; 7C, 100%
11	Hot mix asphalt surface	9, 100%
12	Precast traffic barriers	10, 100%; 11, 100%
	Permanent signing and traffic	
	signals	
13	A. Small signs	10, 100%; 11, 100%
	B. Overhead signs	10, 100%; 11, 100%
	C. Major traffic signals	10, 100%; 11, 100%
14	Seeding and landscape	6, 100%; 10, 50%; 11, 50%
15	Pavement markings	10, 100%; 11, 100%; 12, 100%
16	Final clean up	5L, 100%; 13, 100%; 14, 100%; 15, 100%

Table 2.3 - continued

Texas DOT templates contain activity relationship information and show activity overlapping based on lag and lead times. However, such complex relationships may not be useful in projects with different types of activities, since adding or removing an activity from a template will mix up the whole relationship network. Also, it is difficult to modify the activities in the template in case new project characteristics are required for consideration (Jeong et al., 2008).

Werkmeister et al. (2000) developed a system for contract time determination for Kentucky Transportation Cabinet (KyTC) based on the Texas DOT templates. In this system, highway

projects were classified into six project types. Table 2.4 shows these project types and their descriptions.

S.No.	Project type	Project Description
1	Reconstruction Limited Access	This type may revise the profile grade to implement overlay
2	Reconstruction Open Access	This type reconstructs a road utilizing the existing right-of-way
3	New Route	This type constructs a road from point "A" to point "B"
4	Relocation	This is a project type that a section of the road is being reconstructed on new alignment and grade
5	Bridge Rehabilitation	This is a project type that a bridge would be reconstructed
6	Bridge Replacement	This project type constructs a new bridge

Table 2.4 Different types of projects in KyTC (Werkmeister et al., 2000)

Similar to Texas DOT, the KyTC developed an activity sequence template for each project type. Table 2.5 shows a template for Reconstruction, Limited Access. This template includes 38 controlling work items connecting to each other using finish-to-start and start-to-start relationship.

Similar to the Texas DOT study, KyTC templates include complex successor and predecessor relationships. Such a complex system doesn't allow the user to make changes and add or remove work items in the system, since any change would cause disarray in the whole complex network of work items. Also, it is not visually convenient to capture the relationship between activities.

Jeong et al. (2008) developed a contract time determination system for Oklahoma DOT (OKDOT). They divided Oklahoma highway projects into three tiers, based on project complexity and developed sequence logics for all types of project in each tier. For example, they divided the Tier II projects (medium complexity) into eight project types (Table 2.6), and they identified sequence logic using a visual diagram for each project type.

S.No.	Major Work Items	Predecessors
1	Initial Traffic Control	
2	Clearing & Grubbing	1
3	Diversion (By-Pass Detour)	1
4	Roadway Excavation	3SS+2,2SS+0
5	Embankment in Place	3SS+2,2SS+0
6	Drainage Pipe	4SS+0,5SS+0
7	Box Culverts, Class A Concrete	2SS+0
8	Erect Temporary Bridge	1
9	Remove Existing Structures	3,8
10	Cofferdams	9
11	Structure Excavation	9,10
12	Piling	10,11SS+0
13	Sub-Structure, Class A Concrete	12SS+0
14	Concrete Beams	13
15	Steel Beams	13
16	Super-Structure, Class AA Concrete	14,15SS+0
17	Remove Temporary Bridge	16
18	Major Retaining Walls	4,5
19	Sub-grade Stabilization	4,5,6SS+0,7SS+0
20	Stone Base	19
21	Drainage Blanket	19
22	Asphalt Base, Leveling, & Wedging	20,21
23	Curb & Gutter	22SS+0,20
24	Entrance Pavement	22SS+0,20
25	Barrier Walls, Slip Form	22SS+0
26	Asphalt Repair	22SS+0
27	Concrete Repair	20
28	Concrete Paving	20,21,23SS+0,24SS+0,27
29	Asphalt Surface	22SS+0,23SS+0,24SS+0,25,26,27
30	Sheet Signs	28,29
31	Panel Signs	28,29
32	Major Traffic Signals	28,29
22	Lighting, Total Installation	28.20
33	Luminaries	28,29
34	Guardrail	28,29
35	Finish Seeding	28,29
36	Pavement Marking	28,29
37	Final Clean-Up	17,18,28,29,30,31,32,33,34,35,36
38	Phasing Allowance	37

Table 2.5 Sequence logic template for Reconstruction, Limited Access in KyTC (Werkmeister et al., 2000)

S.No.	No. Project type	
1	Reconstruct Existing Alignment/ Rural Interchange	
2	Widen/ Reconstruct Existing Alignment	
3	Reconstruct City Street	
4	Construct Bridges and Approaches	
5	Construct Bridge Box and Approaches	
6	Intersection Modification	
7	Bridge Rehabilitation/Repair	
8	Roadway Repair/Overlay	

Table 2.6 Different types of projects in Tier II in OKDOT (Jeong et al., 2008)

Figure 2.1 shows the sequence logic template for Reconstruct Existing Alignment/ Rural Interchange. In this template, each controlling work item is represented in rectangles and the relationships between work items are represented using arrows. Such visual sequence logic diagrams can overcome drawbacks in previous studies, in that the timely implementation of each activity with regards to other activities can be easily identified.



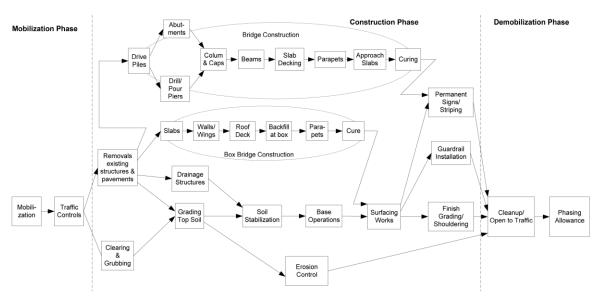


Figure 2.1 Sequence logic template for Reconstruct Existing Alignment/ Rural Interchange in OKDOT (Jeong et al., 2008)

In summary, some DOTs have developed construction sequence logics to help their schedulers estimate project duration. They categorized highway projects into different types and identified

the most common controlling work items in each type. Then, they analyzed real projects and discussed with experienced engineers to develop sequence logic templates for each project type.

Based on the literature review, it was identified that highway projects need to be classified into different common types. Also, frequent controlling work items for each type need to be determined first for building construction logic. It also was identified that using diagrams to display the activity relationship has advantages over using a list of activities and their dependencies.

Based on the key findings from the literature review, this research collected and analyzed MDT DWR data to develop highway project as-built schedules. Then, the projects were classified into five common types, and controlling activities were identified for each type. Sequence logics were then developed for each type using visual diagrams.

# **3.** Review of historical daily work report (DWR) data and analysis of asbuilt schedules

## **3.1 Introduction**

The last ten years of MDT daily work report (DWR) data were collected and analyzed. Most common highway project types were determined. As-built schedules using historical DWR data were developed to identify the most frequent controlling work items for each major project type, and typical sequence logic. To develop an as-built schedule, it is necessary to identify controlling work items that drive the project schedule and influence the duration of the project. The current list of controlling work items used by MDT was analyzed to identify which major controlling work items might be missing in the list and which items are not necessary to be included in the list. An enhanced list of controlling work items. The revised list was discussed with MDT schedulers and their practical knowledge was considered in finalizing the list.

An Excel-based tool was developed to develop an as-built schedule for each project. Five types of projects that constitute almost 60% of the total number of projects were identified and five representative projects for each project type were selected to identify the sequence logic of controlling work items. The sample projects are projects that include most of the frequent controlling work items and best represent the characteristics of the project type. These sample projects were analyzed and a dominant sequence pattern of work items was identified for each project type.

## 3.2 Historical DWR data description

Data obtained from MDT include ten years of historical DWR data of different types of highway projects. Table 3.1 shows the data attributes used in this research project. The data were available in a spreadsheet format.

No.	Description
1	Project #
2	Project type
3	Project location
4	Project contract amount
5	Project start, and end dates
6	Work item code
7	Work Item description
8	Work item implementation date

	Table 3.1	Data a	ttributes	of the	DWR	dataset
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Table 3.2 displays different types of projects and the number of projects in each type. The DWR dataset includes 730 highway construction and maintenance projects. Some project types are rare such as building (4 projects) and lighting (2 project), while some other project types are very common such as overlay (190 projects) and seal and cover (89 projects).

Type of project	Frequency 斗
OVERLAYS	190
RECONSTRUCTION, GRADING	115
SAFETY	100
SEAL & COVER	89
BRIDGE CONSTRUCTION, REHAB AND REMO	58
SLIDES OR SLOPE STABILIZATION	28
SIGNALS	20
GUARDRAIL	17
MICROSURFACING	15
MISCELLANEOUS	12
REHAB (MINOR GRADE & OVERLAY)	12
CRACK SEAL	11
SIGNING	9
DRAINAGE	8
PORTLAND CEMENT CONCRETE PAVEMENT	8
SIDEWALK	8
ENVIRONMENTAL AND WETLAND	6
FENCING	6
BIKE AND PEDESTRIAN	5
BUILDINGS (SCALES, REST AREAS)	4
RUMBLE STRIPS	4
LIGHTING	2
SCOUR PROJECTS	2
WARM MIX BIT SURF	1
Total	730

Table 3.2 Different project types and their frequencies in the DWR dataset

Figure 3.1 shows a bar chart representing the most common project types and their percentages. Most common five project types were selected to develop sequence logic templates. They include overlay, reconstruction, bridge reconstruction and rehabilitation, seal & cover, and safety.

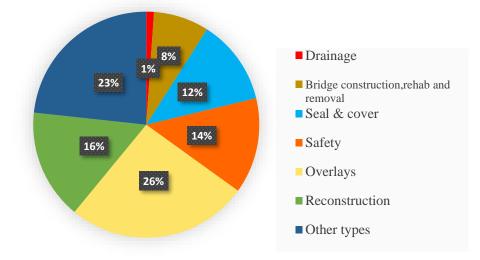


Figure 3.1 The most common project types in MDT

Data of reconstruction projects included numerous work items with scattered dates that make it too complex for analysis and extracting a sequence logic. Therefore, it was decided to take the project type out from consideration and focus on the rest of the four other project types. They include a) overlay, b) safety, c) seal & cover, and d) bridge reconstruction and rehabilitation that account for 60% of all projects. These most common project types identified from DWR data analysis were also discussed and confirmed with the MDT schedulers. However, they mentioned that the overlay projects could be divided into urban and rural types since they have slightly different controlling work items. Detail discussion and comments from MDT schedulers are provided in Chapter 4. Given MDT schedulers' clarification, the final common project types are listed in Table 3.3.

Table 3.3 The final list of common project types

Li	st of the most common project types	Total number of projects of the type	Percentage of the total number of projects over total projects in the database
1	Overlay (urban)	40	5.5%
2	Overlay (rural)	150	20.5%
3	Seal & cover	89	12.0%
4	Bridge construction, rehabilitation, and removal	58	8.0%
5	Safety	100	14.0%
To	otal	437	60.0%

Figure 3.2 shows the timeline of the DWR database and indicates major types of projects and their spread over time. The whole DWR dataset includes highway projects from 2003 to 2018, but the data of the most common project types are from 2008 to 2016.

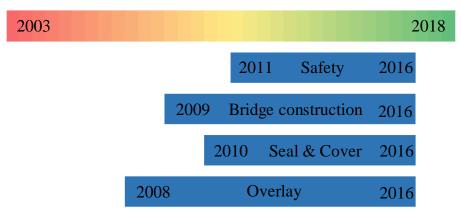


Figure 3.2 The timeline of the DWR dataset

#### 3.3 Extension of the current list of controlling work items

The current list of controlling work items used by MDT was analyzed. Table 3.4 shows the current list. The current list has been revised by adding some new controlling items and consolidating similar items into single items. This revision was made by reviewing controlling work item lists in other DOTs such as Oklahoma DOT (Jeong et al., 2008), Kentucky Transportation Cabinet (Werkmeister et al., 2000), and Texas DOT (Hancher et al., 1992) and reviewing the 2014 MDT standard specifications for road and bridge construction. For example, the item of "Guardrail" usually has been considered as a controlling work item in other DOTs (Werkmeister et al., 2000). Therefore, it was added to the list. The changes were discussed with the MDT schedulers to consider their opinions and reflect their practical experience and make sure the modifications were properly made to develop the final list.

No.	Controlling work items
1	BASE-CEMENT TREATED
2	BRIDGE DECK MILLING
3	CLASS A BRIDGE DECK REPAIR
4	COLD MILLING
5	CONCRETE BARRIER RAIL
6	CONCRETE BARRIER RAIL-BRIDGE
7	CONCRETE-CLASS DECK
8	CONCRETE-CLASS OVERLAY
9	SEAL & COVER
10	CRACK SEALING
11	CRUSHED AGGREGATE COURSE
12	CURB AND GUTTER
13	DRAINAGE PIPE (<= 24 IN)
14	DRAINAGE PIPE (> 24 IN)
15	DRILLED SHAFT
16	EXCAVATION-STREET
17	EXCAVATION-UNCLASSIFIED
18	FARM FENCE
19	GUARDRAIL STEEL
20	MICROSURFACING
21	PCCP
22	PLANT MIX SURFACING
23	REIN CONC BOX
24	REINFORCING STEEL
25	REVISE BRIDGE CONCRETE BARRIER
26	RIPRAP
27	SEEDING
28	SIDEWALK
29	SPECIAL BORROW
30	SSPP
31	TOPSOIL-SALVAGING AND PLACING

Table 3.4 The current list of controlling work items

Table 3.5 shows the final table of extended controlling work items, the previous list and the reason why an item is eliminated or modified from the previous list. The orange cells in the extended list indicate added items and the red cells in the previous list show eliminated items and the reason for elimination is mentioned next to each red cell. Each controlling work item may include one or more pay items. The detailed list of pay items included in each controlling work item is available in Appendix **A**. The extended list was used further in the sequence logic identification.

List of extended controlling work items	#	List of previous controlling work items	Reson why this item doesn't exist in new
0			s Reson why this term upesh i exist in new i
			_
	-		Acouse stad into "Puides deak vensin"
	-		Aggregated into "Bridge deck repair" Aggregated into "Miling and pulverizing"
			Aggregatea into Miling and pulverizing
			-
	-		Removed. So rare in the database
			-
	-		_
			_
			_
	-		_
		· · · · · · · · · · · · · · · · · · ·	_
		× /	
			Aggregated into "Bridge foundation"
			Aggregated into "Earthworks"
			Aggregated into "Earthworks"
DETOURING			Aggregated into "Guardrail"
DRAINAGE PIPE (<= 24 IN)	20	MICROSURFACING	Removed. So rare in the database
DRAINAGE PIPE (> 24 IN)	21	PCCP	
EARTH WORKS	22	PLANT MIX SURFACING	
FARM FENCE	23	REIN CONC BOX	
GEOGRID	24	REINFORCING STEEL	
GEOTEXTILE	25	REVISE BRIDGE CONCRETE BARRIER	
GUARD RAIL	26	RIPRAP	
MICROSURFACING	27	SEEDING	
MILLING AND PULVERIZING	28	SIDEWALK	
MOBILIZATION	29	SPECIAL BORROW	
PAVEMENT MARKING	30	SSPP	
PCCP	31	TOPSOIL-SALVAGING AND PLACING	-
PLANT MIX SURFACING			•
WING WALLS			
WING WALLS			
	BASE-CEMENT TREATED BEAMS BRIDGE APPROACH SLAB BRIDGE BACKFILL BRIDGE DECK BRIDGE DECK MILLING BRIDGE DECK REPAIR BRIDGE DECK REPAIR BRIDGE FOUNDATION BRIDGE FOUNDATION BRIDGE PAINTING CLEARING AND GRUBBING CONCRETE BARRIER RAIL-BRIDGE CONCRETE BARRIER RAIL-BRIDGE CONCRETE BARRIER RAIL-BRIDGE CONCRETE-CLASS OVERLAY COVER CRACK SEALING CRUSHED AGGREGATE COURSE CURB AND GUTTER DECK GROOVING (after curing) DETOURING DETOURING DETOURING DEAINAGE PIPE (<= 24 IN) DRAINAGE PIPE (<= 24 IN) DRAINAGE PIPE (> 24 IN) EARTH WORKS FARM FENCE GEOGRID GEOTEXTILE GUARD RAIL MICROSURFACING MILLING AND PULVERIZING MOBILIZATION PAVEMENT MARKING PCCP PLANT MIX SURFACING REINFORCING STEEL REMOVE EXISTING STRUCTURES RETAINING WALL REVISE BRIDGE CONCRETE BARRIER RIPRAP RUMBLE STRIPS SEEDING SHOULDER GRAVEL SIDEWALK SIGNS	BASE-CEMENT TREATED1BEAMS2BRIDGE APPROACH SLAB3BRIDGE BACKFILL4BRIDGE DECK5BRIDGE DECK MILLING6BRIDGE DECK REPAIR7BRIDGE DECK REPAIR9CLEARING AND GRUBBING10CONCRETE BARRIER RAIL11CONCRETE BARRIER RAIL-BRIDGE20CONCRETE-CLASS OVERLAY13COVER14CRACK SEALING15CRUSHED AGGREGATE COURSE16CURB AND GUTTER19DETOURING19DRAINAGE PIPE (<= 24 IN)	BASE-CEMENT TREATED1BASE-CEMENT TREATEDBEAMS2BRIDGE DECK MILLINGBRIDGE APPROACH SLAB3CLASS A BRIDGE DECK REPAIRBRIDGE DECK6COLD MILLINGBRIDGE DECK MILLING6CONCRETE BARRIER RAILBRIDGE DECK MILLING7CONCRETE BARRIER RAILBRIDGE DECK REPAIR7CONCRETE BARRIER RAILBRIDGE DECK REPAIR7CONCRETE CLASS OVERLAYBRIDGE POLNDATION8CONCRETE-CLASS OVERLAYBRIDGE DECK REPAIR11CRACK SEALINGCONCRETE BARRIER RAIL11CRUSHED AGGREGATE COURSECONCRETE BARRIER RAIL-BRIDGE12CURB AND GUTTERCONCRETE-CLASS OVERLAY13DRAINAGE PIPE (> 24 IN)COVER14DRAINAGE PIPE (> 24 IN)COVER16EXCAVATION-STREETCURB AND GUTTER17EXCAVATION-STREETCURB AND GUTTER17EXCAVATION-STREETCURB AND GUTTER19GUARDRAIL STEELDETOURING19GUARDRAIL STEELDEARINAGE PIPE (> 24 IN)20DETOURING22PLANT MUX SURFACING22REATH WORKS22PLANT MUX SURFACING23GEOTEXTILE25GUARD RAIL26MILLING AND PULVERIZING28SIDEWALK30SIDEWALK31TOPSOIL-SALVAGING AND PLACINGSHETALNIG WALLSHELSTING STRUCTURESRETAINING WALLSHELSTING STRUCTURESRETAINING WALLSHELSTING STRUCTURES <tr< td=""></tr<>

Table 3.5 The final extended controlling work item list compared with the previous list

\* Orange cells indicate newly added items and red cells show the removed items from the previous list

#### 3.4 As-built schedules of the most common project types

The DWR data includes pay items, their implementation dates, project types, and project I.D.s. The extended list of controlling items was used to aggregate pay items into controlling work items. Then, the tool of the pivot table of Microsoft Excel was used to develop an as-built schedule for each project. Figure 3.3 shows a sample of a Bridge reconstruction project (project ID of 8074001000) that was constructed from Oct. 2015 to Feb. 2016. The rows indicate dates and the columns show controlling work items.

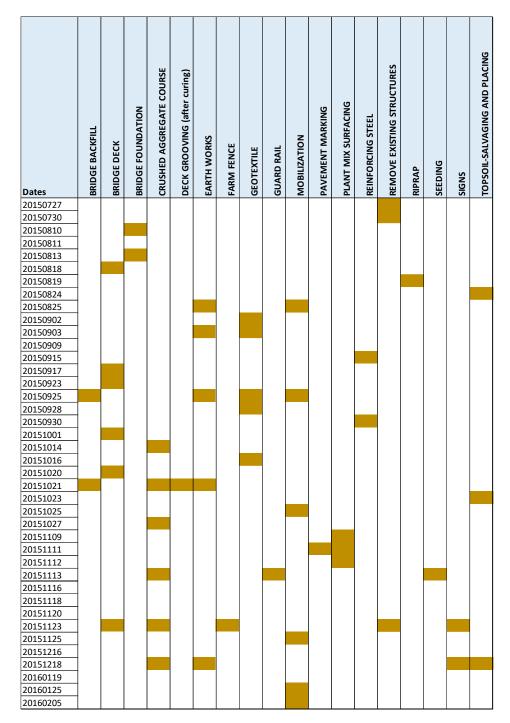


Figure 3.3 A sample of an initial as-built schedule of a bridge reconstruction project

As shown in Figure 3.3, the construction dates for each work item are not continuous and scattered over time. However, in practice, the activities are usually constructed in a continuous manner unless the locations are scattered. The problem of scattered dates was discussed with the MDT schedulers and it was realized that the dates associated with the work items might indicate payment dates as well as construction dates. Given this clarification, it can be inferred that the payment dates for each work item can be evidence of the construction progress of that item. If there are a couple of payment dates for each item, it can be interpreted that the item has been in progress during that period of time. Therefore, to develop a more realistic as-built schedule, the associated dates of each work item that include both construction dates and payment dates were linked together to create a bar chart showing the duration of that work item. Figure 3.4 shows a part of an extracted as-built schedule of a Bridge reconstruction project (project ID: 8074001000) with scattered dates converted to a refined format, including continuous dates by linking the scattered dates together.

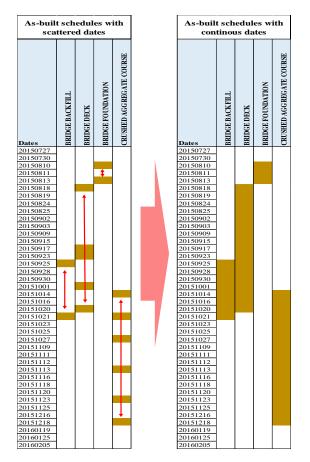


Figure 3.4 A sample of converting DWR data to a continuous and realistic as-built schedule

For each project type, five sample projects were selected to extract and refine as-built schedules. The sample projects from each type best represent the characteristics of the project type and include most of the controlling work items. The refined as-built schedules for those projects are included in Appendix **B**.

#### **3.5 Analysis of construction sequences**

The refined as-built schedules were analyzed to extract the sequence of controlling work items. Diagrams showing the sequence and concurrency of work items were developed for sample projects that are accessible in Appendix C. Since the results obtained from DWR data are limited to a few representative sample projects, the MDT project schedulers were also asked to draw the work item sequence diagrams based on their practical experience to validate and modify the construction sequence diagrams developed from DWR data analysis. The modified sequential diagrams are final deliverables of this research project, which are discussed in Chapter 5.

## 4. Discussion with MDT Schedulers

A workshop-style meeting with MDT schedulers was conducted on Dec. 12, 2019, to obtain their knowledge on controlling work items, most common highway project types, and common sequence patterns of controlling work items for the most common project types.

#### 4.1 Controlling work items

The initial draft of the extended list of controlling work items developed from DWR data was discussed with MDT project schedulers. It was identified that some work items in the extended list are major items that have been neglected in the current list of MDT controlling items. Some existing items were determined to be minor items and need to be aggregated with other items. Table 4.1 shows the initial list of controlling work items. The orange cells indicate new work items extracted from DWR data and the white cells are current controlling work items. Table 4.2 shows the schedulers' comments on new work items. It indicates items that need to be kept, removed, and aggregated to another item. For example, the item of "Box beam" is a type of "Guardrail" and it needs to be aggregated to the Guardrail item.

Initial draft of controlling work items					
#	List of Controlling work items		#	List of Controlling work items	
1	ASPHALT CEMENT		28	FARM FENCE	
2	CONCRETE BARRIER RAIL-BRIDGE		29	BASE PREPARATIONS (Soil Stabilization)	
3	BASE-CEMENT TREATED		30	SIGNS	
4	BEAMS		31	GUARD RAIL	
5	BRIDGE DECK		32	TEMPORARY ACTIVITIES	
6	BRIDGE BACKFILL		33	MOBILIZATION	
7	RUMBLE STRIPS		34	BRIDGE PAINTING	
8	BRIDGE DECK REPAIR		35	PLANT MIX SURFACING	
9	CLEARING AND GRUBBING		36	PCCP	
10	MILLING AND PULVERIZING		37	BRIDGE APPROACH SLAB	
11	COMMERCIAL MIX		38	REIN CONC BOX	
12	CONCRETE BARRIER RAIL		39	REINFORCING STEEL	
13	COVER		40	REMOVE EXISTING STRUCTURES	
14	CRACK SEALING		41	RETAINING WALL	
15	CRUSHED AGGREGATE COURSE		42	REVISE BRIDGE CONCRETE BARRIER	
16	DRAINAGE PIPE (> 24 IN)		43	RIPRAP	
17	DRAINAGE PIPE (<= 24 IN)		44	SEEDING	
18	CURB AND GUTTER		45	SHOULDER GRAVEL	
19	PAVEMENT MARKING		46	SIDEWALK	
20	DETOURING		47	TRAFFIC CONTROL	
21	PILING		48	SPECIAL BORROW	
22	DRILLED SHAFT		49	STRUCTURE EXCAVATION	
23	EMBANKMENT IN PLACE		50	TOPSOIL-SALVAGING AND PLACING	
24	EMULSIFIED ASPHALT		51	DECK GROOVING (after curing)	
25	EROSION CONTROL		52	WING WALLS	
26	EXCAVATION-UNCLASSIFIED				
27	EXCAVATION-STREET				

Table 4.1 The initial draft of extended controlling work items

\* Orange cells are new controlling work items from DWR data and white cells are previous controlling work items used by MDT

Table 4.2 Summary of comments made on extended controlling work items by MDT project schedulers

Items to be added	Items to	Items to be aggregated	
	Item description	Reason for removal	
Milling and Pulverizing	Asphalt cement	This item is like an oil in	Box Beam $\rightarrow$ aggregate to
		asphalt and is a minor item	guardrail
Bridge backfill	Flyash and Hydrate lime	Trivial item	Prestressed beam $\rightarrow$
			aggregate to bridge
Rumble strip	Base preparation	Replace with geotextile	Commercial mix and plant
		stabilization	$mix \rightarrow aggregate to plant$
pavement marking	Clean culvert pipe	Trivial item	Piling and drill shaft $\rightarrow$
			aggregate to bridge
Detouring	Erosion control	Trivial item	Embankment, excavation $\rightarrow$
			aggregate to earth work
Mobilization	Emulsified asphalt	Trivial item	
Bridge painting	Traffic control	Does not typically affect	
		the project duration	
Bridge approach slab	Structure excavation	Trivial item	
Remove existing structure	Temporary activities	Does not typically affect	
		the project duration	
retaining wall			
shoulder gravel			
Deck grooving			
Wing walls			

In addition, the MDT schedulers made comments on pay items included in each controlling work item. Table 4.3 shows an example of the initial list of pay items and schedulers' comments for some controlling work items, including bridge deck, bridge deck repair, and bridge deck milling. The pay items included in each work item were then modified according to the schedulers' comments (Table 4.4). The final list of pay items included in each controlling work item is available in Appendix **A**. Table 4.5 shows the final controlling work items that are based on knowledge gained from the literature review, MDT DWR data analysis and practical knowledge of MDT project schedulers. As a result, the total number of controlling activities increased from 31 (previous list used by MDT) to 48 items (the extended list).

Controlling work items	ITEM_DESCCRIPTION	Item-Code
	BRIDGE DECK CRACK SEAL	552010160
	BRIDGE DECK HYDRODEMOLITION	552010199
BRIDGE DECK	BRIDGE DECK SCARIFICATION	552010150
BRIDGE DECK	BRIDGE DECK TREATMENT	552010430
	CONCRETE-CLASS DD	551170000
	CONCRETE-CLASS DD BRIDGE	551020035
	BRIDGE DECK REPAIR	552010250
CLASS A BRIDGE DECK REPAIR	BRIDGE DECK REPAIR	552010300
	BRIDGE DECK REPAIR	552010302
BRIDGE DECK MILLING	BRIDGE DECK MILLING	552010155
DRIDGE DECK MILLING	BRIDGE DECK MILLING	561020110

Table 4.3 Some of initial controlling items and the coverage of pay items

chedulers comments Bridge Deck *Iydrodemolition could be* dded to Bridge Deck *Ailling, since it is another* orm of Bridge Deck Milling The new Standard pecification (2014) defined ew classes for bridge concrete that need to be ncluded in bridge deck: Class Structure, 551020035 •Class Deck, 551020107 •Class Overlay, 563000000 •Class Drilled Shaft, 551020166

Controlling work items	ITEM_DESCCRIPTION	Item-Code
	BRIDGE DECK CRACK SEAL	552010160
	BRIDGE DECK CRACK SEAL	999552240
	BRIDGE DECK HYDRODEMOLITION	552010199
	BRIDGE DECK SCARIFICATION	552010150
	BRIDGE DECK TREATMENT	552010430
	BRIDGE DECK TREATMENT	552130000
	CONCRETE-CLASS DD	551170000
BRIDGE DECK	CONCRETE-CLASS DD	551175000
	CONCRETE-CLASS DD	551020030
	CONCRETE-CLASS DD BRIDGE	551020035
	CONCRETE-CLASS DD BRIDGE	551175000
	CONCRETE-CLASS DECK	551020107
	CONCRETE-CLASS SD	551410000
	CONCRETE-CLASS SD	551020107
	CONCRETE-CLASS STRUCTURE	551020035
	CLASS A BRIDGE DECK POLY REPAIR	552010250
	CLASS A BRIDGE DECK POLY REPAIR	562000000
	CLASS A BRIDGE DECK REPAIR	552010300
BRIDGE DECK REPAIR	CLASS A BRIDGE DECK REPAIR	552120000
	CLASS A BRIDGE DECK REPAIR	562000020
	CLASS B BRIDGE DECK REPAIR	552010302
	CLASS B BRIDGE DECK REPAIR	562000030
BRIDGE DECK MILLING	BRIDGE DECK MILLING	552010155
	BRIDGE DECK MILLING	561020110

Table 4.4 Modified list of extended controlling items reflecting schedulers' comments

	Final list of extended controlling work items					
#	Item description	#	Item description			
1	BASE-CEMENT TREATED	25	GEOTEXTILE			
2	BEAMS	26	GUARD RAIL			
3	BRIDGE APPROACH SLAB	27	MICROSURFACING			
4	BRIDGE BACKFILL	28	MILLING AND PULVERIZING			
5	BRIDGE DECK	29	MOBILIZATION			
6	BRIDGE DECK MILLING	30	PAVEMENT MARKING			
7	BRIDGE DECK REPAIR	31	PCCP			
8	BRIDGE FOUNDATION	32	PLANT MIX SURFACING			
9	BRIDGE PAINTING	33	REIN CONC BOX			
10	CLEARING AND GRUBBING	34	REINFORCING STEEL			
11	CONCRETE BARRIER RAIL	35	REMOVE EXISTING STRUCTURES			
12	CONCRETE BARRIER RAIL-BRIDGE	36	RETAINING WALL			
13	CONCRETE-CLASS OVERLAY	37	REVISE BRIDGE CONCRETE BARRIER			
14	SEAL & COVER	38	RIPRAP			
15	CRACK SEALING	39	RUMBLE STRIPS			
16	CRUSHED AGGREGATE COURSE	40	SEEDING			
17	CURB AND GUTTER	41	SHOULDER GRAVEL			
18	DECK GROOVING (after curing)	42	SIDEWALK			
19	DETOURING	43	SIGNS			
20	DRAINAGE PIPE (<= 24 IN)	44	SPECIAL BORROW			
21	DRAINAGE PIPE (> 24 IN)	45	SSPP			
22	EARTH WORKS	46	TOPSOIL-SALVAGING AND PLACING			
23	FARM FENCE	47	WING WALLS			
24	GEOGRID	48	FINAL SWEEP AND BROOM			

Table 4.5 Final list of extended controlling work items

#### 4.2 Frequent controlling work items for each project type

The DWR data has been used to compute the frequency of work items in each project type to identify major controlling work items. If a controlling work item appears in more than 25% of the projects in that type, MDT considers the item as a common work item. To obtain practical knowledge on common work items, the list of work items for each project type was presented to MDT schedulers and asked to identify whether an item is common or not common in each project type. Table 4.7 to Table 4.9 show the frequency analysis results of DWR data and the MDT schedulers' opinions. In some cases, although a work item appears in more than 25% of the projects, MDT schedulers identified that item as an uncommon or an irrelevant item to the project type. For example, Rumble Strip and Crushed Aggregate Course have a frequency of occurrence of 43% and 30% respectively in overlay projects, but MDT schedulers identified that item as not common for Urban Overlay projects and not applicable in Rural Projects. Also, there are some cases where the frequency of the item is lower than 25%, but MDT schedulers identified that item

as a common item. For example, Final Sweep & Broom is typically done after all projects to clean up. However, in the Safety project, the frequency of this activity is 12%. The MDT schedulers identified that as a common item in all project types. A probable reason of a few mismatch cases between the frequency analysis results and MDT schedulers' opinion is either some activities have been common in the past, but not anymore in recent projects, or some activities are common in recent project, but were rare in historical projects. In such a few mismatch cases, the expert's opinion obtained from MDT schedulers used as a basis for sequence logic diagrams.

Overlay						
Controlling Work Items	Frequency	Percentage	Expert's Opinion (Urban)	Expert's Opinion (Rural)		
MOBILIZATION	190	99%	Common	Common		
PAVEMENT MARKING	187	98%	Common	Common		
MILLING AND PULVERIZING	181	95%	Common	Common		
SEAL AND COVER	171	90%	Common	Common		
REMOVE EXISTING STRUCTURES	166	87%	Not Applicable	Not Applicable		
PLANT MIX SURFACING	156	82%	Common	Common		
SIGNS	135	71%	Common	Common		
GUARD RAIL	99	52%	Common	Common		
RUMBLE STRIPS	83	43%	Not Common	Not Applicable		
CRUSHED AGGREGATE COURSE	58	30%	Not Common	Not Applicable		
FINAL SWEEP AND BROOM	57	30%	Common	Common		
SIDEWALK	36	19%	Common	Not Applicable		
CURB AND GUTTER	32	17%	Common	Not Applicable		
GEOTEXTILE	30	16%	Not Common	Not Applicable		
SPECIAL BORROW	30	16%	Not Common	Not Common		
EARTH WORKS	29	15%	Not Common	Not Common		
TOPSOIL-SALVAGING AND PLACING	12	6%	Not Applicable	Not Common		
FARM FENCE	11	6%	Not Applicable	Not Applicable		
Total	191	_	_	_		

Table 4.6 Frequency analysis of controlling work items (Overlay Projects)

Seal & Cover			
Controlling Work Items	Frequency	Percentage	<b>Expert's Opinion</b>
MOBILIZATION	89	100%	Common
PAVEMENT MARKING	89	100%	Common
SEAL AND COVER	88	99%	Common
REMOVE EXISTING STRUCTURES	43	48%	Not Applicable
CRACK SEALING	30	34%	Common
PLANT MIX SURFACING	30	34%	Not Common
SIGNS	30	34%	Common
FINAL SWEEP AND BROOM	27	30%	Common
MILLING AND PULVERIZING	25	28%	Not Common
GUARD RAIL	22	25%	Not Applicable
CRUSHED AGGREGATE COURSE	13	15%	Not Common
RUMBLE STRIPS	13	15%	Not Applicable
CURB AND GUTTER	5	6%	Not Common
SIDEWALK	5	6%	Not Common
GEOTEXTILE	4	4%	Not Applicable
SHOULDER GRAVEL	4	4%	Not Applicable
EARTH WORKS	2	2%	Not Applicable
TOTAL	89	_	_

Table 4.7 Frequency analysis of controlling work items (Seal & Cover Projects)

Safety				
Controlling Work Items	Frequency	Percentage	Expert's Opinion	
MOBILIZATION	100	100%	Common	
REMOVE EXISTING STRUCTURES	78	78%	Not Applicable	
SIGNS	70	70%	Common	
PAVEMENT MARKING	44	44%	Common	
CRUSHED AGGREGATE COURSE	42	42%	Common	
EARTH WORKS	40	40%	Common	
GUARD RAIL	34	34%	Common	
SEAL AND COVER	28	28%	Common	
PLANT MIX SURFACING	26	26%	Common	
SEEDING	25	25%	Not Applicable	
TOPSOIL-SALVAGING AND PLACIN	21	21%	Common	
DRAINAGE PIPE (<= 24 IN)	19	19%	Not Applicable	
FARM FENCE	13	13%	Not Common	
FINAL SWEEP AND BROOM	12	12%	Common	
SIDEWALK	11	11%	Not Common	
CURB AND GUTTER	9	9%	Not Common	
MILLING AND PULVERIZING	8	8%	Not Common	
GEOTEXTILE	6	6%	Not Common	
RIPRAP	6	6%	Not Applicable	
SPECIAL BORROW	6	6%	Not Common	
DRAINAGE PIPE (> 24 IN)	2	2%	Not Applicable	
Total	100		_	

Table 4.8 Frequency analysis of controlling work items (Safety Projects)

Bridge Reconstructi	1	1	
Controlling Work Items	Frequency	Percentage	Expert's Opinion
MOBILIZATION	58	100%	Common
REMOVE EXISTING STRUCTURES	54	93%	Common
GUARD RAIL	47	81%	Common
BRIDGE DECK	45	78%	Common
EARTH WORKS	42	72%	Common
CRUSHED AGGREGATE COURSE	39	67%	Common
SIGNS	38	66%	Common
DECK GROOVING (after curing)	37	64%	Common
PAVEMENT MARKING	37	64%	Common
BRIDGE FOUNDATION	34	59%	Common
SEAL AND COVER	33	57%	Common
RIPRAP	31	53%	Common
TOPSOIL-SALVAGING AND PLACING	31	53%	Common
PLANT MIX SURFACING	30	52%	Common
FARM FENCE	28	48%	Common
DRAINAGE PIPE	28	48%	Common
MILLING AND PULVERIZING	21	36%	Common
GEOTEXTILE	17	29%	Common
SPECIAL BORROW	13	22%	Common
RUMBLE STRIPS	12	21%	Common
FINAL SWEEP AND BROOM	10	17%	Common
CLEARING AND GRUBBING	3	5%	Not Applicable
CONCRETE-CLASS OVERLAY	3	5%	Not Applicable
CONCRETE BARRIER RAIL	2	3%	Not Applicable
SIDEWALK	2	3%	Not Applicable
SHOULDER GRAVEL	1	2%	Not Applicable
Total	58	_	_

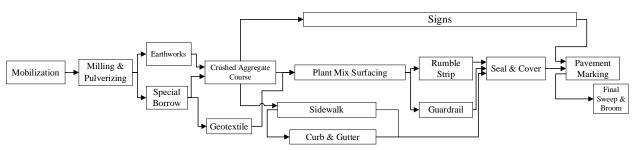
Table 4.9 Frequency analysis of controlling work items (Bridge Reconstruction & Rehabilitation Projects)

# 5. Construction Activity Sequence Logic Diagrams

MDT schedulers were asked to draw a typical sequence logic of frequent and common controlling work items for the most common project types. The final construction activity sequence logic diagrams were developed by integrating MDT schedulers' diagrams based on their experience and initial logic diagrams developed from DWR data analysis. The sequence logic diagrams were developed for the five most common project types: a) overlay (urban), b) overlay (rural), c) seal & cover, d) safety and e) bridge reconstruction and rehabilitation. For each project type except for Bridge reconstruction and rehabilitation, two sequence diagrams are developed. The first one (Diagram A) consists of all potential major controlling activities that may include uncommon work items and items that may not be directly relevant to the project type but appeared in historical DWR data. The second one (Diagram B) is the standard sequence logic that includes only the most common activities in each project type.

#### 5.1 Overlay (urban)

Figure 5.1 shows the final activity sequence logic diagrams for urban overlay projects including two diagrams; A) sequence logic for all possible controlling activities and B) standard sequence logic for most common activities that are directly relevant to urban overlay projects. According to the identified sequence logic for all possible activities (Figure 5.1- A), an urban overlay project typically starts off with mobilization followed by milling & pulverizing. Earthworks include the controlling work items of: "excavation-street", "excavation-unclassified", "excavation-muck", and "embankment in place". The special borrow is performed in parallel to earthworks. After that, crushed aggregate course in parallel with geotextile is performed. Plant mix surfacing is performed right after the crushed aggregate course and two activities of the sidewalk and curb & gutter are implemented at the same time. Rumble strip is implemented after the plant mix surfacing and if the project includes a guardrail implementation, it can be constructed at the same time. Seal & cover is performed before pavement marking and is performed after almost all activities are completed. Signs installment can be performed from the early stages of the project in parallel with other controlling work items until the pavement marking. Final sweep and broom is typically performed after the start of pavement marking with a lag time, which is typically the last work item. Figure 5.1 - B shows the sequence logic of the common work items, where uncommon or unrelated work items to the project type are eliminated.



A. Overlay (urban)- All possible major controlling work items

#### B. Overlay (urban)- Most common work items

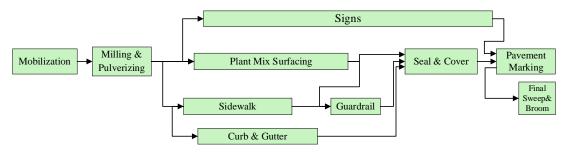
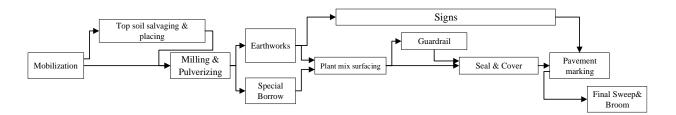


Figure 5.1 Sequence logic diagrams for overlay projects in urban areas

# 5.2 Overlay (rural)

Figure 5.2 shows the activity sequence logic for overlay projects in rural areas in two parts; A) sequence logic for all possible controlling activities and B) standard sequence logic for most common activities that are directly relevant to rural overlay projects. Compared with overlay projects in urban areas, some controlling work items are more common in rural areas and they include topsoil salvaging & placing and guardrail, while some others are relatively more typical for urban areas such as rumble strip, and sidewalk. In a rural area overlay project, the work item of topsoil salvaging is performed after mobilization and may overlap with milling and pulverizing. The construction logic of other controlling work items is similar to overlay projects in urban areas. Figure 5.2 - B indicates the sequence logic of most common activities, where rare and unrelated activities to the project type are eliminated.

## A. Overlay (rural) – All possible work items



B. Overlay (rural) – Most common work items

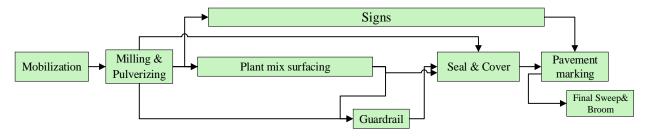
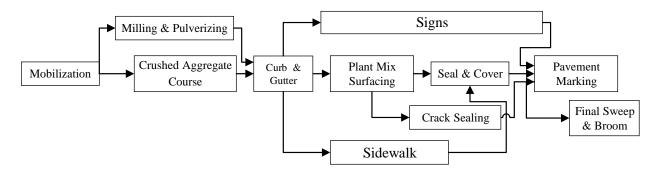


Figure 5.2 Sequence logic diagram for overlay projects in rural areas

## 5.3 Seal & Cover

Figure 5.3 represents the activity sequence logic diagrams for seal & cover projects; A) sequence logic for all possible controlling activities and B) standard sequence logic for most common activities that are directly relevant to seal & cover projects. As shown in Figure 5.3 – A, seal & cover projects start off with mobilization followed by milling & pulverizing, crushed aggregate course, curb & gutter, plant mix surfacing, seal & cover, pavement marking, and final sweep & broom. This chain of activities is typically the critical path of seal & cover projects. The activity of crack sealing may start before the start of the seal & cover activity but may finish sooner. Sidewalk and signs are implemented concurrently with plant mix surfacing and seal & cover. The project finishes with the final sweep & broom. Figure 5.3 - B indicates the sequence logic of seal & cover projects that just includes the most common activities, where uncommon or unrelated work items to the project type are eliminated.

#### A. Seal & Cover – All possible work items



B. Seal & Cover – Most common work items

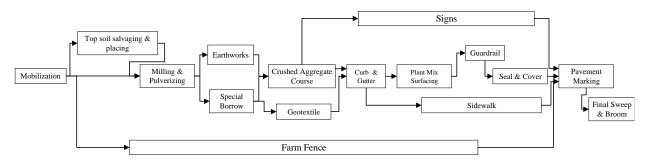


Figure 5.3 Sequence logic diagram for seal & cover projects

## 5.4 Safety

Figure 5.4 shows the activity sequence logic diagrams for safety projects in two parts; A) sequence logic for all possible major controlling activities and B) sequence logic for common activities that occur most of the time by eliminating uncommon or unrelated controlling items to the project type.

# A. Safety – All possible work items



# B. Safety – Most common work items

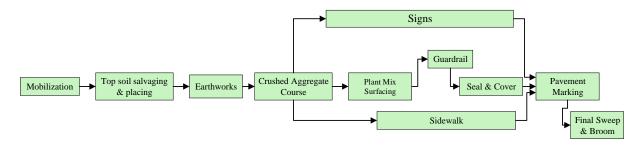
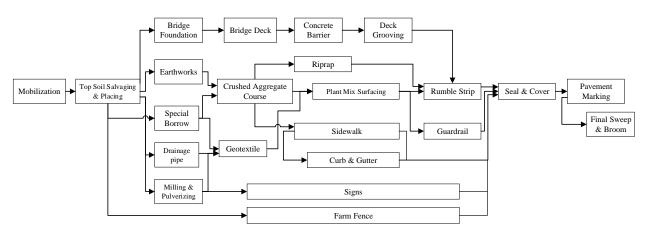


Figure 5.4 Sequence logic diagram for safety projects

## 5.5 Bridge reconstruction and rehabilitation

Figure 5.5 represents the activity sequence logic for bridge reconstruction and rehabilitation. The overall sequential pattern of work items is similar to the previous project types. However, it includes some additional activities. Drainage pipe can be installed in parallel with earthworks, special borrow, and bridge foundations. The work item of the reinforced concrete deck is implemented at almost the same time. A chain of bridgework items can be performed in parallel with other activities. Riprap installation can be performed at the same time with plant mix surfacing and sidewalk. The project finishes with pavement marking and final sweep & broom.



Bridge reconstruction & rehabilitation – Most common work items

Figure 5.5 Sequence logic diagram for bridge reconstruction and rehabilitation projects

# 6. Conclusion and recommendations

Construction contract time determination is one of the most important and challenging work tasks as it directly affects the project's completion time and price, contractors' bidding behavior, project's quality, safety, and the inconvenience to the general public. Construction sequence logic development is one of the most challenging processes required in determining construction contract time.

This report provides standard construction sequence logic diagrams for the five most common project types in Montana; a) overlay (urban), b) overlay (rural), c) seal & cover, d) safety, and e) bridge reconstruction and rehabilitation. These visual logic diagrams were developed based on a) a thorough analysis of DWR data from historical highway projects in Montana and b) experience and knowledge obtained from MDT schedulers.

Visual logic diagrams can be powerful resources because they can give schedulers quick and reliable visual aids in finalizing the duration of a project. The diagrams can also be used to train inexperienced schedulers and give them confidence in their contract time estimation. The construction logic diagrams can be used as supplemental components when MDT updates and revise their current contract time determination manual.

#### **Recommendations:**

The current list of controlling work items in MDT includes 31 items. By analyzing as-built schedules, the research team identified that the current list doesn't effectively cover controlling activities that may affect the total duration of a project. It was recognized that some controlling work items were missing, and some of the existing items in the current list could be aggregated together into one controlling item. The controlling work items of other DOTs were studied and a discussion with MDT schedulers was conducted to modify the list of controlling work items. The current list of 31 items has been extended to a list of 48 items, where each item may include multiple pay items. A full description of the modification process, the reason for each modification case, and the list of pay items included in each work item is provided in this report. It is recommended that MDT use the new list of controlling work items for their future project scheduling, and contract time determination. It is also recommended that this new list should be included in the MDT's contract time determination manual in the appendix section as formal documentation and easy reference for future users.

The research team identified that the dates that pay items are charged in the Daily Work Reports (AASHTOware SiteManager) may sometimes differ from actual construction dates of the pay items. Some of those dates may include actual payment dates to contractors on the items. Although the research team carefully analyzed many Daily Work Reports to extract reasonable ones, inaccurate reports may lead to inaccurate information on the construction time of activities. The project team recommends that MDT ask contractors to submit an as-built schedule at the completion of a project using the MDT's list of controlling work items, not their own work

breakdown structure used for the project. The accumulation of accurate as-built schedules will lead to more realistic scheduling and time estimation for future projects.

This research project developed standard sequence logic diagrams of major controlling work items for five common highway project types in MDT. The research team recommends MDT schedulers use the diagrams as a supporting resource in estimating an accurate, defensible contract time for their future projects. The diagrams can be used as training material for inexperienced schedulers. It is also recommended that these diagrams are included in the MDT's contract time determination manual in the appendix section as formal documentation and easy reference for future users.

# References

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Werkmeister, R.F., Luscher, B.L., and Hancher, D.E., (2000), Kentucky Contract Time Determination System, Transportation Research Record 1712, pp 185-195, 2000

	Detailed list of controlling work items				
#	Controlling work items	Pay items	Item-Code		
1	BASE-CEMENT TREATED	BASE-CEMENT TREATED	304115000		
		PRESTRESSED BEAM-TYPE 4	553030000		
		PRESTRESSED BEAM-TYPE A	553010000		
2	BEAMS	PRESTRESSED BEAM-TYPE M-72	553040000		
Z	BEANIS	PRESTRESSED BEAM-TYPE M-81	553040050		
		PRESTRESSED BEAM-TYPE MT-28	553040100		
		PRESTRESSED TRI DECK BEAMS	553060000		
3	BRIDGE APPROACH SLAB	RAISE BRIDGE APPROACH SLAB	501010550		
4	BRIDGE BACKFILL	BRIDGE END BACKFILL	301750000		
		BRIDGE DECK CRACK SEAL	552010160		
		CONCRETE-CLASS STRUCTURE	551020035		
		BRIDGE DECK SCARIFICATION	552010150		
		BRIDGE DECK TREATMENT	552010430		
5	BRIDGE DECK	CONCRETE-CLASS DD	551170000		
		CONCRETE-CLASS DD BRIDGE	551020035		
		CONCRETE-CLASS DECK	551020107		
		CONCRETE-CLASS SD	551410000		
		CONCRETE-CLASS SD	551020107		
		CLASS A BRIDGE DECK POLY REPAIR	552010250		
6	BRIDGE DECK REPAIR	CLASS A BRIDGE DECK REPAIR	552010300		
		CLASS B BRIDGE DECK REPAIR	552010302		
		BRIDGE DECK MILLING	552010155		
7	BRIDGE DECK MILLING	BRIDGE DECK MILLING	561020110		
		BRIDGE DECK HYDRODEMOLITION	552010199		

# Appendix A: The list of pay items aggregated into controlling activities

Detailed list of controlling work items			
#	Controlling work items	Pay items	Item-Code
		DR STL PILE HP 250 X 62 MM	559332500
		DR STL PILE HP 310 X 110 MM	559333110
		DR STL PILE HP 310 X 79 MM	559333100
		DR STL PILE HP 360 X 152 MM	559333630
		DR STL PILE-HP 12 X 74	559030094
		DR STL PIPE PILE 14 OD X 1/2 IN	559060096
		DR STL PIPE PILE 16 OD X 3/4 IN	559060107
		DR STL PIPE PILE 360 X 9.5 MM	559343060
		DR STL PIPE PILE 406 X 12.7 MM	559344050
		DR STL PIPE PILE 406X12.7 MM	559344050
		DR STL PIPE PILE 457 X 12.7 MM	559344057
		DR STL PIPE PILE 508 X 12.7 MM	559345050
		DR STL PIPE PILE 508X12.7 MM	559345050
8	BRIDGE FOUNDATION	DRILLED SHAFT - 1.22 M	552712200
		DRILLED SHAFT - 2.44 M	552724400
		DRILLED SHAFT - 6.0 FT	552010101
		DRILLED SHAFT CASING - 2.44 M	552762440
		DRILLED SHAFT CASING - 6.0 FT	552010606
		DRILLED SHAFT CASING-1.22 M	552751220
		DRILLED SHAFT CASING-2.44 M	552762440
		DRILLED SHAFT CONCRETE	552701000
		FRN STL PIPE PILE 406X12.7 MM	559244050
		PILE - PREBORE	559500000
		PILE CONICAL DRIVING POINT	559560000
		PILE CUTTING SHOE	559550000
		PILE DRILL AND SOCKET	559040000
		PILE DRIVING POINT	559060300
9	BRIDGE PAINTING	PAINT BRIDGE RAIL	606010694
10	CONCRETE-CLASS OVERLAY	CONCRETE-CLASS OVERLAY	563000000
11	CLEARING AND GRUBBING	CLEARING AND GRUBBING	201310000
12	CONCRETE BARRIER RAIL	CONCRETE BARRIER RAIL	606290000
13	CONCRETE BARRIER RAIL-	BARRIER RAIL-CAST IN PLACE-BR	606300104
1.5	BRIDGE	CONCRETE BARRIER RAIL-CAST IN PLACE	606300100

Detailed list of controlling work items			
#	Controlling work items	Pat items	Item-Code
		COVER - TYPE 1	301440010
		COVER - TYPE 2	301440020
14	SEAL AND COVER	COVER-TYPE 1	301020718
		COVER-TYPE 2	301020735
15	CRACK SEALING	CRACK SEALING	402020502
16		CRUSHED AGGREGATE COURSE	301270000
		CURB AND GUTTER-CONC	609010200
17	CURB AND GUTTER	CURB AND GUTTER-CONCRETE	60900000
18	DECK GROOVING (after curing)	TRANSVERSE DECK GROOVING	552150000
19	DETOURING	DETOUR-CONST MAINTAIN AND REM	104230000
		CSP 120 IN 0.109-CTD	603010728
		CSP 24 IN 0.064	603010532
		CSP 300 MM X 2.01 MM	603100320
		CSP 300 MM X 2.01 MM CTD	603100321
		CSP 450 MM X 1.63 MM	603100451
		CSP 450 MM X 2.01 MM	603100460
		CSP 600 MM X 2.01 MM CTD	603100400
		CSP ARCH 128 IN 0.138-CTD	603011305
		CSP IRR 300 MM X 2.01 MM	603110310
		CSP IRR 450 MM X 2.01 MM	603110310
		CSP IRR 600 MM X 1.63 MM	603110616
		CSP IRR 600 MM X 2.01 MM	603110618
		DRAINAGE PIPE 18 IN	603010040
		DRAINAGE PIPE 24 IN	603010040
		DRAINAGE PIPE 300 MM	603003000
		DRAINAGE PIPE ARCH IRR 560 MM	603075600
		DRAINAGE PIPE IRR 300 MM	603033000
		DRAINAGE PIPE IRR 450 MM	603033450
		DRAINAGE PIPE IRR 600 MM	603036000
		RCP 18 IN CLASS 2	603012530
20	DRAINAGE PIPE (<= 24 IN)	RCP 24 IN CLASS 2	603012555
		RCP 300 MM CL 5	603403050
		RCP 375 MM CL 5	603406721
		RCP 450 MM CL 2	603400721
		RCP 450 MM CL 2	603404320
		RCP 600 MM CL 3	603406030
		RCP 100 MINI CL 3 RCP IRR 12 IN CLASS 3	603012805
		RCP IRR 12 IN CLASS 5	
			603012810
		RCP IRR 24 IN CLASS 2	603012875
		RCP IRR 300 MM CL 4 RCP IRR 600 MM CL 2	<u>603443040</u> 603446020
		RCP IRR 600 MM CL 4000D RCP IRR 600 MM CL 5	603446060
		RCP IRK 600 MM CL 5 RCP SIPHON 24 IN CLASS 2	603013050
		RCP SIPHON 24 IN CLASS 2 RCP SIPHON 450 MM CL 3	603470430
		RCP SIPHON 450 MM CL 3 RCP SIPHON 600 MM CL 2	603470430
		RCP SIPHON 600 MM CL 3	603470630
		RCPA 560 MM CL 2	603505620
		RCPA 560 MM CL 3	603505630
		RCPA IRR 560 MM CL 3	603446001

#	Controlling work items	Pat items	Item-Code
		CSP 108 IN 0.109	603010720
		CSP 120 IN 0.138-CTD	603010729
		CSP 1200 MM X 1.63 MM	603101216
		CSP 1200 MM X 1.63 MM CTD	603101217
		CSP 1200 MM X 2.01 MM	603101220
		CSP 1200 MM X 2.01 MM CTD	603101221
		CSP 1500 MM X 2.01 MM CTD	603101532
		CSP 1500 MM X 2.01MM	603101530
		CSP 1800 MM X 2.01 MM	603101820
		CSP 2100 MM X 2.01 MM CTD	60310212
		CSP 2400 MM X 2.77 MM	603102427
		CSP 2400 MM X 2.77 MM CTD	603102428
		CSP 2700 MM 2.77 MM	603102728
		CSP 2700 MM X 2.77 MM CTD	603102730
		CSP 3000 MM X 3.51 MM	603103035
		CSP 84 IN 0.079-CTD	603010694
		CSP 900 MM X 2.01 MM CTD	603100921
		CSP 96 IN 0.109-CTD	603010713
		CSP IRR 1050 MM X 2.01 MM	60311093
		CSPA 1240 MM X 2.77 MM	603121127
		CSPA IR 1060 MM X 2.01 MM CTD	603131017
		DRAINAGE PIPE 1050 MM	603011050
21	DRAINAGE PIPE (> 24 IN)	DRAINAGE PIPE 108 IN	603010108
		DRAINAGE PIPE 1200 MM	603012000
		DRAINAGE PIPE 1350 MM	603013500
		DRAINAGE PIPE 1500 MM	603015000
		DRAINAGE PIPE 1800 MM	603018000
		DRAINAGE PIPE 2100 MM	603021000
		DRAINAGE PIPE 2400 MM	603024000
		DRAINAGE PIPE 30 IN	603010050
		DRAINAGE PIPE 36 IN	60301006
		DRAINAGE PIPE 42 IN	60301006
		DRAINAGE PIPE 48 IN	60301006
		DRAINAGE PIPE 54 IN	60301007
		DRAINAGE PIPE 750 MM	60300750
		DRAINAGE PIPE 900 MM	60300890
		DRAINAGE PIPE ARCH 51 IN IRR	60301037
		DRAINAGE PIPE ARCH 1110 MM	60306111
		DRAINAGE PIPE ARCH 1300 MM	60306130
		DRAINAGE PIPE ARCH 1485 MM	60306148
		DRAINAGE PIPE ARCH 1650 MM	60306165
		DRAINAGE PIPE ARCH 1855 MM	60306185
		DRAINAGE PIPE ARCH 22 IN IRR	60301035
		DRAINAGE PIPE ARCH 2235 MM	60306223
		DRAINAGE PIPE ARCH 29 IN	60301015

#	Controlling work items	Pat items	Item-Code
	<u> </u>	DRAINAGE PIPE ARCH 36 IN	603010160
		DRAINAGE PIPE ARCH 58 IN	603010180
		DRAINAGE PIPE ARCH 725 MM	603057250
		DRAINAGE PIPE ARCH 73 IN	603010192
		DRAINAGE PIPE ARCH 920 MM	603058800
		DRAINAGE PIPE IRR 1050 MM	60304105
		DRAINAGE PIPE IRR 1200 MM	60304120
		DRAINAGE PIPE IRR 1800 MM	60304180
		DRAINAGE PIPE IRR 750 MM	60303750
		DRAINAGE PIPE IRR 900 MM	60303890
		RCP 1200 MM CL 2	60341202
		RCP 1200 MM CL 5	60341205
		RCP 30 IN CLASS 2	60301261
		RCP 750 MM CL 2	60340650
		RCP 900 MM CL 2	60340892
		RCP IRR 1050 MM CL 2	60345052
		RCP IRR 1200 MM CL 2	60345202
		RCP IRR 1200 MM CL 3	60345203
		RCP IRR 1200 MM CL 4	60345203
		RCP IRR 1200 MM CL 5	60345205
		RCP IRR 1350 MM CL 2	60345352
		RCP IRR 30 IN CLASS 2	60301291
21	DRAINAGE PIPE (> 24 IN)	RCP IRR 36 IN CLASS 2	60301293
		RCP IRR 42 IN CLASS 2	60301295
		RCP IRR 675 MM CL 3	60344672
		RCP IRR 750 MM CL 2	60344752
		RCP IRR 750 MM CL 3	60344753
		RCP IRR 750 MM CL 4	60344754
		RCP IRR 900 MM CL 2	60344892
		RCP SIPHON 900 MM CL 2	60347092
		RCPA 1110 MM CL 3	60351103
		RCPA 1300 MM CL 3	60351303
		RCPA 1485 MM CL 3	60351483
		RCPA 1485 MM CL 4	60351483
		RCPA 1650 MM CL 3	60351653
		RCPA 36 IN CL 3	60301321
		RCPA 725 MM CL 2	60350711
		RCPA 725 MM CL 3	60350723
		RCPA 725 MM CL 4	60350723
		RCPA 920 MM CL 2	60350892
		RCPA 920 MM CL 3	60350893
		RCPA IRR 1110 MM CL 3	60356113
		RCPA IRR 1300 MM CL 3	60351302
		RCPA IRR 1485 MM CL 2	60356482
		RCPA IRR 1485 MM CL 3	6035648

#	Controlling work items	Pat items	Item-Code
		EMBANKMENT IN PLACE	203300000
22		EXCAVATION-MUCK	203160000
22	EARTH WORKS	EXCAVATION-STREET	203120000
		EXCAVATION-UNCLASSIFIED	203100000
		FARM FENCE F3W F3M-32 IN WW	607100103
		FARM FENCE TYPE F1M-1200 MM WW	607601125
		FARM FENCE TYPE F1W-1220 MM WW	607601120
		FARM FENCE-PANEL/DOUBLE FW	607212000
		FARM FENCE-PANEL/SINGLE FW	607211000
		FARM FENCE-TYPE F2M-39 IN WW	607100148
		FARM FENCE-TYPE F1W-813 MM WW	607601080
		FARM FENCE-TYPE F2M-813 MM WW	607602800
		FARM FENCE-TYPE F2M-990 MM WW	607602990
		FARM FENCE-TYPE F2W F2M-39 IN WW	607100099
		FARM FENCE-TYPE F2W-1220 MM WW	60760212
		FARM FENCE-TYPE F2W-32 IN WW	607100114
		FARM FENCE-TYPE F2W-813 MM WW	60760281
		FARM FENCE-TYPE F2W-915 MM WW	607602820
		FARM FENCE-TYPE F2W-990 MM WW	60760299
		FARM FENCE-TYPE F3M-32 IN WW	607100152
		FARM FENCE-TYPE F3M-813 MM WW	60760381
22		FARM FENCE-TYPE F3M-990 MM WW	60760399
23	FARM FENCE	FARM FENCE-TYPE F3W-32 IN WW	60710014
		FARM FENCE-TYPE F3W-813 MM WW	60760380
		FARM FENCE-TYPE F3W-915 MM WW	60760391
		FARM FENCE-TYPE F3W-990 MM WW	60760399
		FARM FENCE-TYPE F4M	60720410
		FARM FENCE-TYPE F4M 990 MM WW	60760482
		FARM FENCE-TYPE F4W	60720400
		FARM FENCE-TYPE F4W AND F4M	60720420
		FARM FENCE-TYPE F5M	60720510
		FARM FENCE-TYPE F5W	60720500
		FARM FENCE-TYPE F5W & F5M	60710027
		FARM FENCE-TYPE F5W AND F5M	60720520
		FARM FENCE-TYPE F6M	60720610
		FARM FENCE-TYPE F6W	60720600
		FARM FENCE-TYPE FW-990 MM WW	60760481
		FARM FENCE-WOVEN WIRE-1220 MM	60720812
		FARM FENCE-WOVEN WIRE-2134 MM	60720817
		FARM FENCE-WOVEN WIRE-48 IN	60710015

Detailed list of controlling work items			
#	Controlling work items	Pat items	Item-Code
22	EARTH WORKS	EMBANKMENT IN PLACE	203300000
24	FINAL SWEEP AND BROOM	FINAL SWEEP AND BROOM	40900000
24		FINAL SWEEP AND BROOM	409100000
25	GEOGRID	GEOGRID - BIAXIAL	622610000
23	OLOOKID	GEOGRID - UNIAXIAL	622610030
26	GEOTEXTILE	GEOTEXTILE STABILIZATION	622220000
		BOX BEAM BRIDGE APP.SECTYPE 1	557010014
		BOX BEAM DEPART TERM SEC	606010670
		GD RL BOX BEAM OPT TERM SEC	606242000
		GD RL-BOX BEAM TO W-BEAM TRANS	606245000
		GRD RL-BOX BEAM/BR APP-SEC TY 1	606140000
		GRD RL-BOX BEAM/BR APP-SEC TYPE 2	606140005
		GRD RL-BOX BEAM/BR APP-SEC-TYPE 3	606140010
		GUARD RAIL-BOX BEAM	606000200
		GUARD RAIL-NESTED	606000450
		GUARD RAIL-OPTIONAL TERM SECT	606250000
27		GUARD RAIL-STEEL	60600000
27	GUARD RAIL	GUARD RAIL-STEEL BOX BEAM	606010040
		GUARD RAIL-STEEL/2.1 M POSTS	606000050
		GUARD RAIL-STEEL/7 FOOT POSTS	606010033
		GUARD RAIL-STIFFENED	606000400
		GUARD RAIL-STL INT RDWY TERM SECT	606015000
		GUARD RAIL-STL INT TERM SECT	606015000
		GUARD RAIL-STL/BR APPR-TY 1	606110000
		GUARD RAIL-STL/BR APPR-TY 2	606120000
		GUARD RAIL-STL/BR APPR-TY 3	606130000
		GUARDRAIL END SECTION WIDENING	301020413
		GUARDRAIL-STEEL BOX BEAM	606010040
20		COLD MILLING	411000000
28	MILLING AND PULVERIZING	PAVEMENT PULVERIZATION	401320000
29	MOBILIZATION	MOBILIZATION	109200000
		CURB MARKING-WHITE EPOXY	620010311
		CURB MARKING-YELLOW EPOXY	620010301
		STRIPING-WHITE EPOXY	620110000
		STRIPING-WHITE PAINT	620010000
		STRIPING-YELLOW EPOXY	620120000
		STRIPING-YELLOW PAINT	620020000
30	PAVEMENT MARKING	WORDS AND SYMBOLS-WHITE PAINT	620030000
		WORDS AND SYMBOLS-YELLOW EPOXY	620011265
		WORDS AND SYMBOLS-WHITE EPOXY	620011260
		WORDS AND SYMBOLS-YELLOW PAINT	620035000
		WORDS/SYMBOLS-WHITE EPOXY	620130000
		WORDS/SYMBOLS-YELLOW EPOXY	620135000
		YELLOW CURB MARKING EPOXY	620045000

	Detailed list of controlling work items				
#	Controlling work items	Pat items	Item-Code		
31	PCCP	PORT CEM CONC PAVE 9 IN	501010125		
		COMMERCIAL MIX - PG 58-28	401020023		
		COMMERCIAL MIX - PG 64-28	401020506		
		COMMERCIAL MIX-3/8 IN-PG 70-28	401020060		
		COMMERCIAL MIX-PG 64-28	401020022		
		COMMERCIAL MIX-PG 70-28	401020021		
32	PLANT MIX SURFACING	PLANT MIX BIT SURF GR S - 19 MM	401080000		
		PLANT MIX BIT SURF GR S-19 MM	401080000		
		PLANT MIX BIT SURF GR S-3/4 IN	401020045		
		PLANT MIX DITCH	613300105		
		PLANT MIX GR D - COMMERCIAL	401040500		
		PLANT MIX SURF GR S-3/4 IN	401020045		
		REIN CONC BOX 16 X 6	603584333		
		REIN CONC BOX 1800 MM X 1500 MM	603581815		
		REIN CONC BOX 2400 MM X 2400 MM DBL	603582425		
		REIN CONC BOX 2400MM X 1200MM	603582412		
		REIN CONC BOX 2700MM X 2400MM	603582724		
		REIN CONC BOX 3000MM X 3000MM	603583030		
		REIN CONC BOX 3000MM X1200MM	603583012		
		REIN CONC BOX 3350MM X 2100MM	603583520		
		REIN CONC BOX 3600 MM X 2700 MM	603583627		
33	<b>REIN CONC BOX</b>	REIN CONC BOX 3600MM X 2100MM	603583621		
55	REEN COINC DOX	REIN CONC BOX 3600MM X 2400MM	603583624		
		REIN CONC BOX 4200 MM X 1200 MM	603584212		
		REIN CONC BOX 4300 MM X 2700 MM	603584330		
		REIN CONC BOX 4800 MM X 1200 MM DBL	603584341		
		REIN CONC BOX 4800 MM X 2400 MM	603584824		
		REIN CONC BOX 6 X 4	603013356		
		REIN CONC BOX 8 X 5	603013331		
		REINFORCED CONCRETE RETAINING WAI	614000120		
		REINFORCED SOIL SLOPE	614150000		
		REINFORCING STEEL - SEISMIC	555300000		
		REINFORCING STEEL	555100000		
34	REINFORCING STEEL	REINFORCING STEEL-EPOXY COATED	555200000		
		REINFORCING STEEL-SEISMIC	555010400		

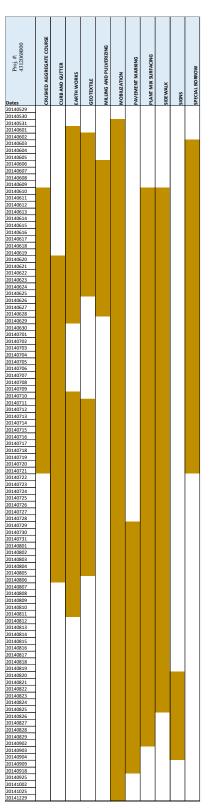
#	Controlling work items	Pat items	Item-Code
		RELAY PIPE CULVERT	60202000
		RELOCATE WATER METER	60100560
		REMOVAL AND SALVAGE	6177810
		REMOVE ABUTMENT	2020200
		REMOVE AND RESET EXIST POLE	6178010
		REMOVE AND RESET MISC ITEMS	6178002
		REMOVE AND SALVAGE	6178001
		REMOVE AND SALVAGE CATTLE GUARD	6113150
		REMOVE AND SALVAGE CULVERT	6020020
		REMOVE BITUMINOUS PAVEMENT	2020201
		REMOVE BRIDGE APPROACH SLAB	5010105
		REMOVE CABLE GUARD RAIL	6060101
		REMOVE CURB	2020203
		REMOVE DROP INLET	6210111
		REMOVE GUARDRAIL	6060103
		REMOVE PIPE CULVERT	6020100
		REMOVE PLASTIC STRIPING	6200139
		REMOVE SANDING MATERIAL	2020203
		REMOVE SIGN	6190102
		REMOVE SIGN-GUIDE	6190102
		REMOVE BRIDGE RAIL	5570106
		REMOVE CATTLE GUARD	6113100
		REMOVE CONC BARRIER RAIL	6060111
		REMOVE CONCRETE	2022400
		REMOVE CONCRETE BARRIER RAIL	6068300
		REMOVE CURB AND GUTTER	2022300
35	REMOVE EXISTING STRUCTUR	ES REMOVE CURB INLETS	6210111
		REMOVE DECK	5520100
		REMOVE DELINEATORS	6190112
		REMOVE DROP INLETS	6210300
		REMOVE FENCE	6077000
		REMOVE FENCE-CHAIN LINK	6071500
		REMOVE FIRE HYDRANT	6210700
		REMOVE GUARD RAIL	6068000
		REMOVE GUARD RAIL AND SALV	6060103
		REMOVE HISTORIC MARKER	6197060
		REMOVE IMPACT ATTENUATOR	6060115
		REMOVE IRRIGATION STRUCTURE	2023200
		REMOVE MANHOLES	6210100
		REMOVE MEDIAN CURB	2020203
		REMOVE MISCELLANEOUS ITEMS	2027000
		REMOVE OVERHEAD SIGN STRUCTURE	2020204
		REMOVE PAINT WORDS AND SYMBOLS	6207050
		REMOVE PAVEMENT MARKINGS	6207100
		REMOVE PIPE CULVERTS	6020100
		REMOVE RETAINING WALL	6140400
		REMOVE SIDEWALK	2022410
		REMOVE SIGNS	6197000
		REMOVE SIGNS-GUIDE	6197020
		REMOVE STORM DRAIN	6020100
		REMOVE STRUCTURE	2020110
		REMOVE STRUCTORE REMOVE-CABLE RAIL	6064400

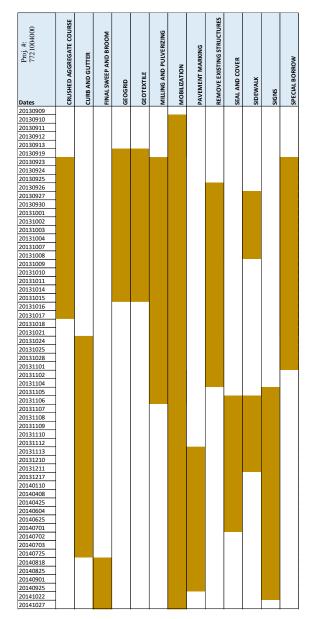
#	Controlling work items	Pat items	Item-Code
 37	RETAINING WALL	RETAINING WALL	61400000
38		REV BRIDGE RAIL-CONC BARRIER	55743000
50		RIPRAP-CLASS 1 RANDOM	61301000
39	RIPRAP	RIPRAP-CLASS 2 RANDOM	61302000
57		RIPRAP-CLASS 2 RANDOM	61303000
		CENTERLINE RUMBLE STRIPS-TYPE 2	41101112
40	RUMBLE STRIPS	RUMBLE STRIPS	80008000
		SEEDING AREA NO 1	61011000
		SEEDING AREA NO 13	61013407
		SEEDING AREA NO 2	61012000
		SEEDING AREA NO 3	61012000
		SEEDING AREA NO 4	61010010
41	SEEDING	SEEDING AREA NO 5	61013401
		SEEDING AREA NO 7	61013403
		SEEDING AREA NO 8	61013404
		SEEDING AREA NO 9	61013405
		SHOULDER GRAVEL	3010204
	SIDEWALK	SIDEWALK-CONCRETE 100 MM	6081000
40		SIDEWALK-CONCRETE 150MM	60815000
42		SIDEWALK-CONCRETE 4 IN	60801002
		SIDEWALK-CONCRETE 6 IN	6080100
		FRANG SIGN POST BKWY - 3.5 IN RD	61901074
		FRANG SIGN POST BKWY 89 MM RD	6193370
		FRANG SIGN POST BKWY S130X15	6193050
		FRANG SIGN POST BKWY- S4 X 7.7	61901072
		FRANG SIGN POST BKWY-3 IN RD	6190107
		FRANG SIGN POST BKWY-3.5 IN RD (89MM	6190107
		FRANG SIGN POST BKWY-3.5IN RD	6190107
		FRANG SIGN POST BKWY-S5 X 10	6190107
		POLES-TREATED WOOD CLASS 4	6190104
		POSTS-STEEL STRUCTURAL SIGN	6191300
		POSTS-TUBULAR STEEL	6191100
43	SIGNS	POSTS-TUBULAR STEEL-SQ-PERF	6191400
43	SIGNS	SIGN - INSTALL	6196900
		SIGN-ENTRANCE	8556100
		SIGN-INSTALL	6190190
		SIGNS-ALUM REFL SHEET (I)	6190100
		SIGNS-ALUM REFL SHEET IV	6190100
		SIGNS-ALUM SHEET INCR (I)	6190100
		SIGNS-ALUM SHEET INCR IV	6190100
		SIG-TRAF 1 COLOR-1 WAY 30	6172113
		SIG-TRAF 3 COL-1 WAY 12-12-12	6175031
		SIG-TRAF 3 COL-1 WAY 30-30-30	6172313
		SIG-TRAF 5 COL-1 W 12-12-12-12	6175231
		SIG-TRAF 5 COL-1 W 30-30-30-30	6172513

	Detailed list o	f controlling work items	
#	Controlling work items	Pat items	Item-Code
44	SPECIAL BORROW	SPECIAL BORROW-EXCAVATION	203210000
44	SPECIAL BORROW	SPECIAL BORROW-NEAT LINE	203220000
		SSPP 120 IN 0.109	603011720
		SSPP 132 IN 0.138-CTD	603011786
		SSPP 150 IN 0.168	603011832
		SSPP 180 IN 0.138-CTD	603011885
		SSPP 3.670 M X 2.82 MM	603236282
		SSPP 3.825 M X 2.82 MM	603237282
		SSPP 3.980 M X 3.56 MM CTD	603240290
45	SSPP	SSPP 4.290 M X 2.82 MM CTD	603242284
43	5511	SSPP 84 IN 0.138	603011595
		SSPPA 13 FT 11 IN 0.109-CTD	603012217
		SSPPA 13 FT 5 IN 0.138	603012186
		SSPPA 14 FT 3 IN 0.109 CTD	603012262
		SSPPA 2.340 M X 2.82 MM	603323282
		SSPPA 3.330 M X 2.82 MM	603333282
		SSPPA 4.110 M X 2.82 MM	603341282
		SSPPA 6 FT 9 IN 0.109	603011973
46	OPSOIL-SALVAGING AND PLACIN	TOPSOIL-SALVAGING AND PLACING	203500000
47	WING WALLS	WINGWALLS	551430010

Appendix B: As-built schedules of five representative projects for most common highway project types

#### 1- Overlay (Urban)





11         11<	Proj. #: 7460081000	CRUSHED AGGREGATE COURSE	UTTER	DRAINAGE PIPE (<= 24 IN)	KS	MILLING AND PULVERIZING	NC	MARKING	REMOVE EXISTING STRUCTURES	NAIL		
	P P	SHED AG	B AND 6	INAGE F	тн мог	LING AN	BILIZATI	EMENT	IOVE EX		WALK	s
		CRL	Ľ,	DRA	EAR	MIL	β	PAV	REN	RET	SIDE	SIGI
	20120030											
	20120716											
	20120723											
20120727         20120730         20120731         20120731         20120801         20120802         20120803         20120804         20120805         20120805         20120814         20120815         20120817         20120813         20120824         20120825         20120827         20120828         20120829         20120831         20120831         20120843         20120824         20120831         20120843         20120843         20120843         20120843         20120843         20120843         20120843         20120843         20120843         20120844         20120843         20120843         20120844         20120843         20120843         20120844         20120843         20120843         20120844         20120843         20120843         20120844         2012084												
20120731       20120807       20120807       20120807       20120807       20120815       20120813       20120813       20120814       20120815       20120815       20120821       20120823       20120824       20120825       20120827       20120828       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120829       20120820       20120821       20120829       20120829       20120820       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821       20120821	20120727											
	20120801											
	20120807											
	20120808											
	20120810											
20120815         20120816         20120817         20120819         20120821         20120823         20120824         20120823         20120823         20120824         20120823         20120823         20120824         20120823         20120824         20120823         20120824         20120829         20120829         20120806         20120907         20120912         20120913         20120914         20120917         20120918         20120919         20120917         20120918         20120917         20120918         20120921         20120921         20120921         20120921         20120921         20120921         20120924         20120925         20120926         20120927         20120928         20120929         2012092         2012092         2012002         20121001         <	20120813											
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20120819         20120821         20120822         20120823         20120824         20120823         20120823         20120823         20120823         20120823         20120831         20120905         20120906         20120910         20120911         20120912         20120913         20120914         20120915         20120916         20120917         20120918         20120921         20120921         20120925         20120926         20120921         20120921         20120921         20120921         20120921         20120921         20120921         20120921         20120921         20120925         20120926         20120927         2012003         2012004         20121005         20121005         20121005         20121005         20121005         20121005         20121005	20120816											
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20120822         20120823         20120827         20120823         20120823         20120823         20120823         20120830         20120831         20120904         20120905         20120906         20120910         20120911         20120912         20120913         20120914         20120915         20120921         20120926         20120927         20120928         20120929         20120920         20120921         20120924         20120925         20120926         20120927         20120928         20120929         20120920         20120921         20120922         20120923         20120924         20120925         20120926         2012092         2012003         20121004         20121005         20121005         20121005         20121006         20121010         20121012	20120820											
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00120927         20120021         20121001         20121003         20121003         20121006         20121006         20121006         20121007         20121008         20121010         20121010         20121010         20121010         20121010         20121010         20121012         20121016         201210203         201210206         201210203         201210204         201210205         20121020         20121020         20121020         20121020         20121020         20121020         20121030         2012104         2012105         20121115         2012115         2013018         20130325         20130327         20130328         20130329         2013044	20120925											
20120929         20121002         20121002         20121004         20121005         20121005         20121006         20121007         20121008         20121010         20121015         20121016         20121022         2012103         20121015         201210202         20121030         2012104         2012105         20121072         20121030         20121031         20121030         20121031         20121032         20121030         20121031         20121032         20121031         20121032         20121031         20121032         20121030         20121105         20130027         20130328         20130329         20130329         2013044												
20121003 20121003 20121004 20121005 20121006 20121009 20121009 20121010 20121010 20121012 20121011 20121012 20121016 20121016 20121016 20121016 20121016 20121016 20121016 20121016 20121016 20121016 20121016 20121019 20121030 20121030 20121030 20121030 20121109 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121205 20121301 20121115 20121205 20121301 20121115 20121205 20121301 2012109 2012100 2012109 2012100 2012100 2012100 2012100 2012100 2012100 2012100 2012100 2012100 2012101 2012102 201202 201200 2	20120929											
20121003         20121004         20121005         20121006         20121009         20121010         20121011         20121015         20121016         20121022         20121026         20121015         20121026         20121031         20121032         20121036         20121037         20121038         20121039         20121031         20121032         20121031         20121032         20121031         20121032         20121031         20121032         20121032         20121033         2012103         2012103         2012103         20130326         20130327         20130328         20130329         2013044												
20121006 20121008 20121008 20121010 20121010 20121010 20121010 20121015 20121015 20121015 20121023 20121023 20121023 20121023 20121023 201210203 201210203 201210203 201210203 201210107 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 20121030 2012103 2012107 201203 201200 20120 201	20121003											
20121006         20121008         20121010         20121011         20121012         20121013         20121014         20121015         20121016         20121023         20121024         201210205         201210206         20121030         20121030         20121030         20121030         20121105         2012105         20121030         20121031         20121032         2012103         2012104         20130128         20130326         20130327         20130329         20130329         20130329         20130329         20130329         20130329         20130329												
20121008 20121009 20121010 20121010 20121012 20121012 20121015 20121016 20121016 20121022 20121023 20121020 20121029 20121029 20121030 20121030 20121107 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121109 20121115 20121205 20130128 20130128 20130128 20130325 20130326 20130327 20130328 20130327 20130328												
20121010 20121011 20121012 20121012 20121016 20121016 20121022 20121022 20121026 20121026 20121030 20121030 20121030 20121030 20121107 20121109 20121109 20121115 20121205 201212105 201212105 20130128 20130128 20130128 20130128 20130325 20130325 20130327 20130327 20130328 20130327	20121008											
20121011 20121012 20121015 20121015 20121022 20121022 20121023 20121023 20121029 20121030 20121030 20121109 20121107 20121107 20121107 20121107 20121107 20121105 20121205 20121205 20121205 20130128 20130326 20130326 20130326 20130327 20130326 20130327												
20121015 20121016 20121022 20121023 20121026 20121026 20121029 20121030 20121030 20121107 20121109 20121109 20121109 20121109 20121109 20121109 20121109 20121109 20121109 20121109 20121109 20121109 2012110 20130128 20130325 20130325 20130325 20130327 20130327 20130328 20130329	20121011											
20121016 20121022 20121023 20121023 20121029 20121029 20121030 20121030 20121107 20121107 20121107 20121107 20121107 20121107 20121102 20121205 20121210 20121210 20121205 20121210 20121205 20130128 20130326 20130326 20130326 20130327 20130326 20130327												
20121023       20121026       20121029       20121030       20121031       20121107       20121107       20121107       20121107       20121107       20121107       20121105       20121205       20130102       2013018       20130326       20130326       20130327       20130329       20130329       2013044	20121016											
20121026 20121029 20121030 20121030 20121107 20121107 20121109 20121115 20121205 20121205 20121205 20121205 20130128 20130326 20130326 20130326 20130327 20130327 20130329 20130329												
201210301 20121031 20121107 20121107 20121109 20121115 20121205 20121205 20121205 20130102 20130102 2013018 20130326 20130326 20130326 20130326 20130327 20130326 20130329 20130329	20121026											
20121031 20121107 20121109 20121109 20121105 20121205 20121205 20121205 20130126 20130128 20130326 20130326 20130326 20130327 20130327 20130327 20130329 20130329												
20121107 20121109 20121115 20121125 20121205 20130102 20130102 20130102 2013025 2013026 20130326 20130326 20130327 20130328 20130329 20130329												
20121115 20121205 20121200 20130102 20130102 2013018 20130325 20130326 20130327 20130327 20130327 20130329 20130329	20121107											
20121205 20121210 20130102 20130102 20130325 20130326 20130326 20130327 20130328 20130329 20130329												
20130102 20130118 20130325 20130326 20130326 20130327 20130328 20130329 20130329	20121205											
20130118         20130325           20130326         20130327           20130327         20130327           20130328         20130329           20130329         2013044												
20130325 20130326 20130327 20130327 20130328 20130329 2013004												
20130327 20130328 20130329 20130404	20130325											
20130329 20130329 2013044												
20130404	20130328											

Proj. #: 7461083000	CURB AND GUTTER	DRAINAGE PIPE (<= 24 IN)	MILLING AND PULVERIZING	<b>VIOBILIZATION</b>	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	SIDEWALK	SIGNS
20130810	0		2	2		4	2	s	5
20130810									
20130812									
20130813									
20130814									
20130815									
20130810									
20130820									
20130904									
20130906									
20130900									
20130913									
20130916									
20130917									
20130918									
20130919									
20130920									
20130923									
20130924									
20130926									
20130927									
20130928									
20130930									
20131002									
20131010									
20131011									
20131015									
20131022									
20131104									
20131110									
20131126									
20131210									
20140520									
20140525									
20140919									
20141023									
20141025									
20141103									
20141125									
20141216									

eteroj. #: 7584052000	CURB AND GUTTER	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	REMOVE EXISTING STRUCTURES	RETAINING WALL	SIDEWALK	SIGNS
20150325 20150407 20150408								
20150409 20150410								
20150413								
20150414 20150415								
20150416								
20150417 20150420								
20150421 20150422								
20150423								
20150424 20150425								
20150427								
20150428 20150429								
20150430								
20150501 20150504								
20150505 20150506								
20150507								
20150511 20150512								
20150513								
20150514 20150515								
20150518 20150519								
20150520								
20150521 20150522								
20150525								
20150526 20150527								
20150528								
20150529 20150601								
20150602 20150603								
20150604								
20150605 20150612								
20150615								
20150616 20150617								
20150618 20150619								
20150622								
20150626 20150629								
20150630								
20150701 20150702								
20150706								
20150707 20150708								
20150709 20150710								
20150713								
20150714 20150715								
20150716								
20150717								

#### 2. Overlay (Rural)

Proj. #: 7912031000	CRUSHED AGGREGATE COURSE	CURB AND GUTTER	DRAINAGE PIPE (<= 24 IN)	MOBILIZATION	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	RETAINING WALL	RIPRAP	SIDEWALK	SIGNS
20150618							-			
20150619										
20150620 20150630										
20150630										
20150714										
20150715 20150716										
20150716										
20150717										
20150720										
20150723										
20150804										
20150805										
20150806										
20150807										
20150808										
20150810										
20150811										
20150812										
20150814										
20150820										
20150822										
20150824										
20150825										
20150826										
20150827 20150828										
20150828										
20150902										
20150916										
20150918										
20150923										
20150924										
20150925										
20151008										
20151013										
20151020										
20151023										
20151025										
20151104										
20151106 20151110										
20151110										
20151118										
20151125										
20131204										
20160318										
-0100010										
20160425										

Proj. #: 78950210000	FINAL SWEEP AND BROOM	GEOTEXTILE	GUARD RAIL	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	RUMBLE STRIPS	SEAL AND COVER	SHOULDER GRAVEL	SIGNS	SPECIAL BORROW
20130715		0	0	-	2					5	5	0	0
20130813 20130822													
20130823													
20130824													
20130826 20130827													
20130827													
20130829													
20130830													
20130903 20130904													
20130904													
20130906													
20130907													
20130909													
20130910 20130911													
20130912													
20130913													
20130914 20130916													
20130918													
20130918													
20130919													
20130920 20130921													
20130921 20130923													
20130924													
20130925													
20130926													
20130928 20130930													
20131001													
20131002													
20131003 20131004													
20131004 20131007													
20131008													
20131010													
20131011 20131012													
20131012													
20131016													
20131017													
20131021													
20131022 20131023													
20131024													
20131029													
20131030 20131106													
20131108													
20131114													
20131115													
20131126 20131203													
20131203													
20131213													
20140130													
20140205 20140214													
20140214 20140617													
20140618													
20140619													
20140620 20140624													
20140624 20140626													
20140020													
20140725													
20140731													
20140811 20140904													
20140904										ļ	1		

Proj. #: 7941038000	CRUSHED AGGREGATE COURSE	FINAL SWEEP AND BROOM	guard rail	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	RUMBLE STRIPS	SEAL AND COVER	SIGNS	SPECIAL BORROW
Dates 20140725	ပ ပ	Ē	G	2	2	4	4	R	R	S	S	S
20140825												
20140826												
20140827												
20140828												
20140902												
20140903 20140905												
20140905												
20140905												
20140916												
20140917												
20140918												
20140919												
20140920												
20140922 20140923												
20140923												
20140925												
20140929												
20140930												
20141002												
20141006												
20141007												
20141008 20141009												
20141005												
20141011												
20141013												
20141014												
20141015												
20141016												
20141017												
20141020 20141023												
20141023												
20141025												
20141113												
20141121												
20141125												
20141204												
20141209 20141225												
20141225												
20150125												
20150125												
20150427												
20150505												
20150528												
20150622 20150623												
20150623												
20150625												
20150625												
20150627												
20150708												
20150725												
20150806												
20150818												
20150824 20150825												
20150825												
20151002												
20160504												
20160523												
20160525												
20160615												
20160616												

Proj. #: 7662004000	CURB AND GUTTER	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	REMOVE EXISTING STRUCTURES	SEAL AND COVER	SIDEWALK	SIGNS
20130830		-		-	-	0,	0,	0,
20130910								
20130911								
20130912								
20130916								
20130917								
20130918								
20130920 20130923								
20130923								
20130924								
20130926								
20130927								
20130930								
20131001								
20131002								
20131003								
20131004								
20131007								
20131008								
20131009 20131010								
20131010								
20131017								
20131018								
20131022								
20131024								
20131025								
20131031								
20131107 20131108								
20131108								
20131105								
20131125								
20131202								
20131219								
20140106								
20140129								
20140225								
20140326								
20140429 20140527								
20140527								
20140627								
20140628								
20140629								
20140630								
20140701								
20140702								
20140731								
20140814								
20140815 20140829								

Proj. #: 7648133000	CRACK SEALING	FINAL SWEEP AND BROOM	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	SEAL AND COVER	SIGNS
Dates	Ü	E	Σ	Σ	P,	Ы	RE	SE	S
20120611 20120612									
20120012									
20120613									
20120615									
20120617									
20120618									
20120619									
20120620									
20120622									
20120624									
20120625 20120626									
20120020									
20120628									
20120629									
20120630									
20120702									
20120705									
20120706									
20120711									
20120717									
20120725 20121030									
20121030									
20130128									
20130615									
20130616									
20130617									
20130618									
20130619									
20130620 20130621									
20130621									
20130023									
20130725									
20130726									
20130729									
20130731									
20130807									
20130808 20130809									
20130809									
20130812									
20130828									
20130903									
20130930									
20131002									
20140108									
20140129									

<b>P</b> roj. #: 7994105000	CRACK SEALING	FINAL SWEEP AND BROOM	MOBILIZATION	PAVEMENT MARKING	REMOVE EXISTING STRUCTURES	SEAL AND COVER
20140606						
20140612						
20140616						
20140620						
20140623						
20140625						
20140701						
20140703						
20140724						
20140725						
20140808						
20140819						
20140825						
20150114						
20150619						
20150622						
20150624						
20150725						
20150803						
20150804						
20150825						
20150924						
20150925						
20151023						

Proj. #: 8162014000 Row Labels	CRACK SEALING	CRUSHED AGGREGATE COURSE	FINAL SWEEP AND BROOM	GUARD RAIL	MOBILIZATION	PAVEMENT MARKING	REMOVE EXISTING STRUCTURES	SEAL AND COVER	SIGNS
20140904									
20140905									
20140906									
20140909									
20140910									
20140912									
20140915									
20140925									
20140926									
20140927									
20140929									
20140930									
20141001									
20141002									
20141003									
20141006									
20141007									
20141008									
20141009 20141025									
20141025									
20150525									
20150725									
20150750									
20150825									
20150925									
20151020									
20151230									
20160104									

#### 3. Seal & Cover

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Proj. #: 7639076000	Row Labels	CURB AND GUTTER	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	SEAL AND COVER	SIDEWALK	
201206			_		_				
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206									
201206 201206									
201206									
201200									
201200									
201200									
201207									
201207									
201207									
201207									
201207									
201207									
201207									
201207									
201207									
201207									
201207	23								
201207	24								
201207	25								
201207	30								
201207	31								
201208	14								
201208	25								
201208									
201209									
201209									
201210									
201210									
201210									
201212									
201212									
201302	12								l

Proj. #: 8648074000 Row Labels	GUARD RAIL	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	RUMBLE STRIPS	SEAL AND COVER	SIGNS
20120709									
20120710									
20120713									
20120714									
20120716									
20120717 20120718									
20120718									
20120719									
20120723									
20120724									
20120725									
20120726									
20120727									
20120730									
20120731									
20120803									
20120807									
20120808									
20120809									
20120810									
20120814									
20120911 20120912									
20120912									
20120921									
20120528									
20121003									
20121015									
20121108									
20121109									
20130405									

Proj. #: 8648074000	BRIDGE DECK	BRIDGE DECK REPAIR	CRACK SEALING	FINAL SWEEP AND BROOM	GUARD RAIL	MOBILIZATION	PAVEMENT MARKING	REMOVE EXISTING STRUCTURES	RUMBLE STRIPS	SEAL AND COVER
20160523										
20160524										
20160525										
20160601										
20160607										
20160608										
20160609										
20160610										
20160613										
20160614										
20160615										
20160616										
20160617										
20160620										
20160621										
20160622										
20160623										
20160624										
20160627										
20160628										
20160629										
20160630										
20160701										
20160705										
20160707										
20160708 20160711										
20160712 20160713										
20160713										
20160714										
20160715										
20160715										
20160811										
20160811										
20160815										
20160901										
20160925										

#### 4. Bridge reconstruction & rehabilitation

4. Brid	lge	rec	ons	tru	ctio	on &	& re	eha	bili	tati	ion					8				~	ring)		IJ			rures		
Proj. #: 8793003000				N	R RAIL-BRIDGE	ATE COURSE			NG	ц.	STRUCTURES				<b>JG AND PLACING</b>	Proj. #: 8128215000 Dates	BRIDGE DECK	Bridge deck milling	BRIDGE DECK REPAIR	CONCRETE-CLASS OVE RLAY	DECK GROOVING (after curing)	EARTH WORKS	MILLING AND PULVERIZING	MOBILIZATION	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	SEAL AND COVER	SHOULDER GRAVEL
Dates	BEAMS	BRIDGE BACKFILL	BRIDGE DECK	BRIDGE FOUNDATION	CONCRETE BARRIER RAIL-BRIDGE	CRUSHED AGGREGATE COURSE	EARTH WORKS	MOBILIZATION	PAVEMENT MARKING	REINFORCING STEEL	REMOVE EXISTING STRUCTURES	RIPRAP	SEEDING	SIGNS	TOPSOIL-SALVAGING AND PLACING	20160225 20160418 20160419 20160420 20160421 20160425 20160426	-				_							
20150113 20150128 20150316 20150317 20150318 20150323																20160428 20160429 20160430 20160502 20160503 20160504 20160505	-											
20150325 20150326 20150330 20150331 20150406 20150409																20160506 20160509 20160510 20160511 20160512 20160513 20160516												
20150410 20150413 20150415 20150417 20150422																20160517 20160518 20160519 20160523 20160524 20160525 20160526	-											
20150423 20150424 20150427 20150428 20150429 20150504																20160531 20160601 20160602 20160603 20160606 20160607 20160613	-											
20150507 20150511 20150520 20150521 20150526 20150601																20160614 20160615 20160616 20160617 20160620 20160621 20160622	-											
20150604 20150610 20150611 20150615 20150617 20150622																20160623 20160624 20160627 20160628 20160629 20160630 20160701	-											
20150623 20150630 20150708 20150709 20150710																20160706 20160707 20160708 20160711 20160712 20160713 20160714	-											
20150713 20150715 20150716 20150721 20150722 20150724																20160715 20160718 20160719 20160720 20160721 20160722 20160725	-											
20150730 20150810 20150825 20150827 20150915																20160726 20160727 20160801 20160802 20160803 20160804												
																20160815 20160818 20160825 20160829 20161101 20161116 20161125 20161207												

Proj. #: 8100109000		DN	R	VERLAY		ifter curing)	BROOM		ERIZING		D	5NI	STRUCTURES																						(7)
	BRIDGE DECK	BRIDGE DECK MILLING	BRIDGE DECK REPAIR	CONCRETE-CLASS OVERLAY	CRACK SEALING	DECK GROOVING (after curing)	FINAL SWEEP AND BROOM	guard rail	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	RUMBLE STRIPS	SEAL AND COVER	SIGNS	Proj. #: 8074001000			NO	ATE COURSE	ifter curing)						DN	SNI	_	STRUCTURES				TOPSOIL-SALVAGING AND PLACING
Dates 20150225 20150309 20150319 20150325 20150402	18	18	BI	ŏ	5	D	Ξ	0	Σ	Σ	14	đ	R	RI	St	IS		BRIDGE BACKFILL	BRIDGE DECK	BRIDGE FOUNDATION	CRUSHED AGGREGATE COURSE	DECK GROOVING (after curing)	EARTH WORKS	FARM FENCE	GEOTEXTILE	guard rail	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REINFORCING STEEL	REMOVE EXISTING STRUCTURES	AP	<u> SN</u>	s	OIL-SALVAGIN
20150402 20150403 20150406 20150408 20150409 20150410																	Dates 20150727 20150730 20150810	BRID	BRID	BRID	CRUS	DECK	EART	FARN	GEOI	GUA	MOB	PAVE	PLAN	REIN	REM	RIPRAP	SEEDING	SIGNS	TOPS
20150410 20150414 20150415 20150416 20150417 20150420																	20150810 20150811 20150813 20150818 20150819																		
20150420 20150421 20150424 20150425 20150428 20150430																	20150824 20150825 20150902 20150903																		
20150504 20150504 20150506 20150507 20150508 20150511																	20150909 20150915 20150917 20150923																		
20150511 20150512 20150513 20150514 20150515 20150518																	20150925 20150928 20150930 20151001 20151014																		
20150518 20150519 20150520 20150521 20150525 20150526																	20151011 20151016 20151020 20151021 20151023																		
20150520 20150527 20150528 20150529 20150530 20150601																	20151025 20151027 20151109 20151111																		
20150602 20150603 20150604 20150605 20150608																, , , ,	20151112 20151113 20151116 20151118 20151120																		
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20150825 20150910 20150914 20150925 20151006																																			
20151023 20151025 20151110 20151203																																			

Proj. #: 7977010000	NS	BRIDGE BACKFILL	BRIDGE DECK	<b>BRIDGE FOUNDATION</b>	CRUSHED AGGREGATE COURSE	DRAINAGE PIPE (<= 24 IN)	EARTH WORKS	FARM FENCE	FINAL SWEEP AND BROOM	GEOTEXTILE	guard rail	MILLING AND PULVERIZING	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REINFORCING STEEL	REMOVE EXISTING STRUCTURES	AP	SEAL AND COVER	s
Dates	BEAMS	BRID	BRID	BRID	CRUS	DRAI	EART	FARN	FINA	GEO <sup>-</sup>	GUAI	MILL	МОВ	PAVE	PLAN	REIN	REM	RIPRAP	SEAL	SIGNS
20140707	_	_	_	_	-	_	_	_	_	•	•	-	_	_	_	_	_	_	•,	•,
20140925																				
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20141125 20141126																				
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20151025																				
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20160614																				

Date         D <thd< th=""> <thd< th=""> <thd< th=""> <thd< th=""></thd<></thd<></thd<></thd<>	Proj. #: 7201015000	CRUSHED AGGREGATE COURSE	DRAINAGE PIPE (<= 24 IN)	EARTH WORKS	guard rail	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	SEAL AND COVER	SEEDING	SIGNS	TOPSOIL-SALVAGING AND PLACING
20130401       20130402         20130403       20130404         20130404       20130405         20130405       20130408         20130409       20130411         20130411       20130412         20130412       20130412         20130412       20130412         20130412       20130412         20130412       20130412         20130412       20130412         20130423       20130424         20130426       20130426         20130426       20130427         20130427       20130501         20130506       20130506         20130506       20130506         20130506       20130506         20130506       20130504         20130506       20130504         20130506       20130506         20130506       20130506         20130506       20130514         20130515       4         20130616       4         20130612       4         20130612       4         20130612       4         20130612       4         20130612       4         20130710       4	Dates 20130210	0		ш	0	2	4	Р	8	S	S	S	-
20130402         20130403         20130404         20130405         20130408         20130409         20130410         20130412         20130413         20130414         20130412         20130413         20130414         20130422         20130423         20130424         20130425         20130426         20130501         20130502         20130503         20130504         20130505         20130506         20130506         20130515         20130516         20130516         20130611         20130612         20130612         20130516         20130516         20130516         20130516         20130516         20130516         20130516         20130710         20130729         20130810	20130401												
20130403	20130402												
20130404	20130403												
20130405	20130404												
20130408	20130405												
20130409	20130408												
20130410	20130409												
20130412       1<	20130410												
20130417       Image: Constraint of the second													
20130418       Image: Constraint of the second	20130412												
20130419       Image: state stat	20130417												
20130422       1<	20130418												
20130423         20130424         20130425         20130426         20130427         20130429         20130501         20130502         20130503         20130504         20130506         20130507         20130510         20130516         20130516         20130611         20130612         20130612         20130710         20130810	20130419												
20130424       Image: Constraint of the second	20130422												
20130425       Image: state stat	20130423												
20130426       Image: Constraint of the second	20130424												
20130427       Image: Constraint of the second													
20130429       1<													
20130501       Image: Constraint of the cons	20130427												
20130502       20130503         20130504       20130506         20130506       20130507         20130507       20130507         20130508       20130509         20130510       20130514         20130516       20130516         20130611       20130612         20130626       20130710         20130710       20130710         20130729       20130810	20130501												
20130503         20130504         20130506         20130507         20130507         20130508         20130509         20130510         20130514         20130516         20130610         20130612         20130626         20130710         20130729         20130810	20130502												
20130504         20130506         20130507         20130507         20130508         20130509         20130510         20130514         20130515         20130516         20130611         20130612         20130626         20130710         20130729         20130810	20130503												
20130506       20130507         20130507       20130508         20130509       20130510         20130510       20130514         20130515       20130516         20130610       20130611         20130612       20130626         20130710       20130710         20130729       20130810	20130504												
20130507       20130508         20130509       20130510         20130510       20130514         20130515       20130516         20130610       20130611         20130612       20130626         20130710       20130710         20130729       20130810	20130506												
20130509       20130510         20130510       20130514         20130515       20130516         20130610       20130611         20130612       20130626         20130710       20130729         20130810       4	20130507												
20130509       20130510         20130510       20130514         20130515       20130516         20130610       20130611         20130612       20130626         20130710       20130729         20130810       4	20130508												
20130514	20130509												
20130515         20130516         20130610         20130611         20130612         20130626         20130710         20130729         20130810	20130510												
20130516       20130610         20130611       20130612         20130626       20130710         20130729       20130810													
20130610       20130611         20130612       20130626         20130710       20130729         20130810       20130810													
20130611       20130612       20130626       20130710       20130729       20130810													
20130612       20130626       20130710       20130729       20130810													
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20130710         20130729           20130810         20130810													
20130729         20130810													
20130810													
20131106													
20131110													
20140213													
20140324													
20140519	20140519												

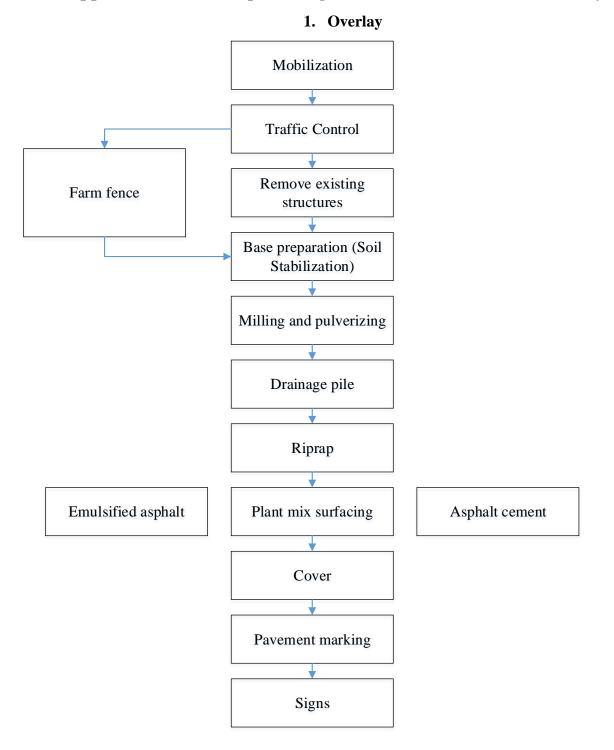
Proj. #: 7517007000	CRUSHED AGGREGATE COURSE	DRAINAGE PIPE (<= 24 IN)	EARTH WORKS	FARM FENCE	GUARD RAIL	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	RIPRAP	SEAL AND COVER	SEEDING	SIGNS	TOPSOIL-SALVAGING AND PLACING
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20160419														
20160420														
20160425														
20160426														
20160428														
20160429														
20160503														
20160504														
20160512														
20160513														
20160519														
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20160526														
20160607														
20160609														
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20160613														
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20160616														
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20160624														
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20160705														
20160706														
20160707														
20160714														
20160719														
20160721														
20160726														
20160804														
20160805														
20160829														
20160907														
20160929														
20161026														
20170103														

## 5- Safety

Proj. #: 7539041000	CRUSHED AGGREGATE COURSE	EARTH WORKS	FINAL SWEEP AND BROOM	GUARD RAIL	MOBILIZATION	PAVEMENT MARKING	PLANT MIX SURFACING	REMOVE EXISTING STRUCTURES	RUMBLE STRIPS	SEAL AND COVER	SEEDING	SHOULDER GRAVEL	SIGNS	TOPSOIL-SALVAGING AND PLACING	
20150406															
20150408															
20150409															
20150410															
20150411															
20150413															
20150414															
20150420															
20150421															
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20150430															
20150501															
20150504															
20150518 20150526															
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20150618															
20150707															
20150710															
20150722															
20150731															
20150810															
20151028															
20151123															

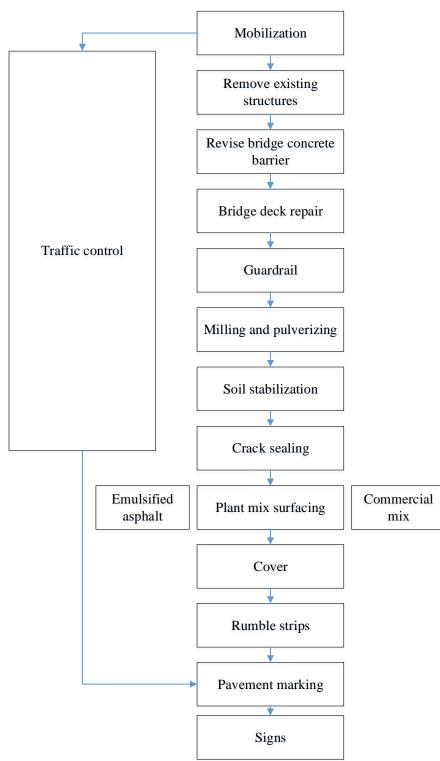
Proj. #: 7828039000	FINAL SWEEP AND BROOM	MOBILIZATION	PAVEMENT MARKING	REMOVE EXISTING STRUCTURES	SEAL AND COVER	SIGNS
20140424						
20140425						
20140610						
20140611						
20140612						
20140613						
20140616						
20140617						
20140620						
20140623						
20140625			_			
20140710						
20140711						
20140716						
20140722						
20140725						
20141204						
20150422						

Proj. #: 8648074000	BRIDGE DECK	BRIDGE DECK REPAIR	CRACK SEALING	FINAL SWEEP AND BROOM	guard rail	MOBILIZATION	PAVEMENT MARKING	REMOVE EXISTING STRUCTURES	RUMBLE STRIPS	SEAL AND COVER
20160523			0	ш	0	2	4	æ	æ	S
20160524										
20160525										
20160601										
20160607										
20160608										
20160609										
20160610										
20160613										
20160614										
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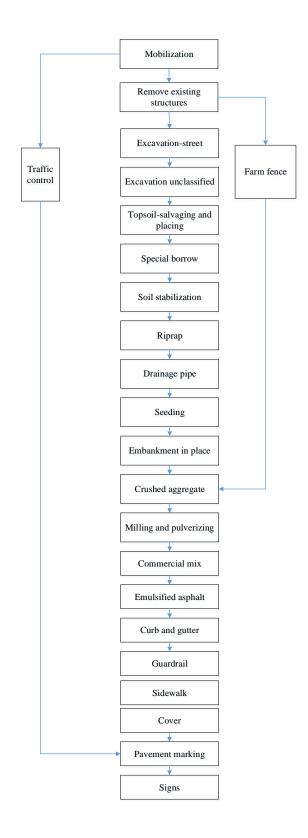


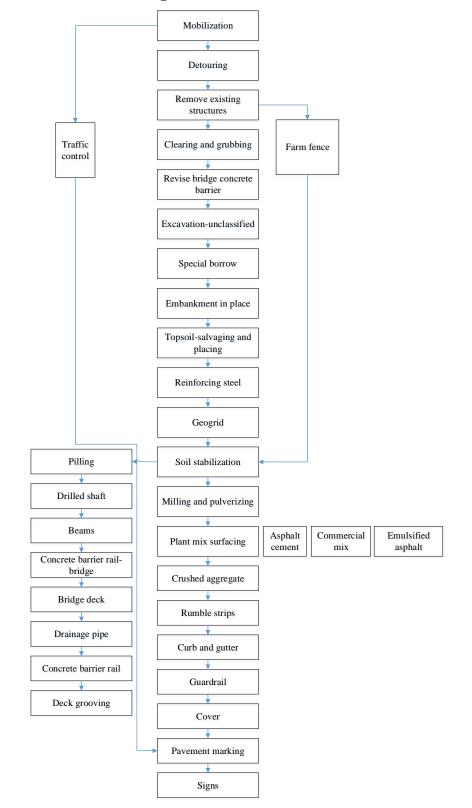
Appendix C: Initial sequence logics obtained from DWR data analysis

## 2. Seal & Cover projects



# 3. Safety





4. Bridge reconstruction & rehabilitation

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