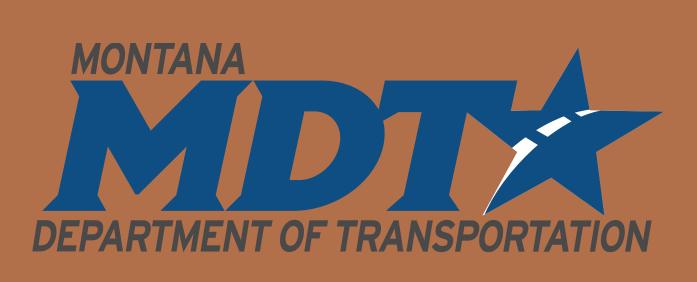
ACTIVITY SEQUENCE LOGICS USING DAILY WORK REPORT DATA



Abstract

Accurate and reliable project duration estimation is highly dependent upon two major components;

a) reasonable production rate estimation of major work items,

b) logical sequencing of those work items.

The phase I of the study developed an MS Excel based production rate estimation tool (PRET). The phase II (this project) has developed construction activity sequence logic diagrams for most common work types in MDT.

Six most common highway project types in MDT are i) overlay (urban), ii) overlay (rural), iii) safety, iv) seal & cover, and v) bridge reconstruction and rehabilitation. These work types account for more than 60% of highway projects in MDT.

The current list of controlling work items has been expanded into 48 items.

For each work type, a construction activity sequence logic diagram was developed to illustrate frequent controlling work items and their sequential relationship.

The results of this research project can help MDT quickly identify the most common controlling work items and develop a reliable sequence logic for different types of highway projects.

Project Objectives

- The overall goal of the Phase II was to develop construction sequence logics for major project types using historical data available in Daily Work Report (DWR) data.
- The result of the Phase I and Phase II will enhance the MDT's current contract time determination procedure

Phase I: Production rate estimation system

Accurate Contract Time Determination

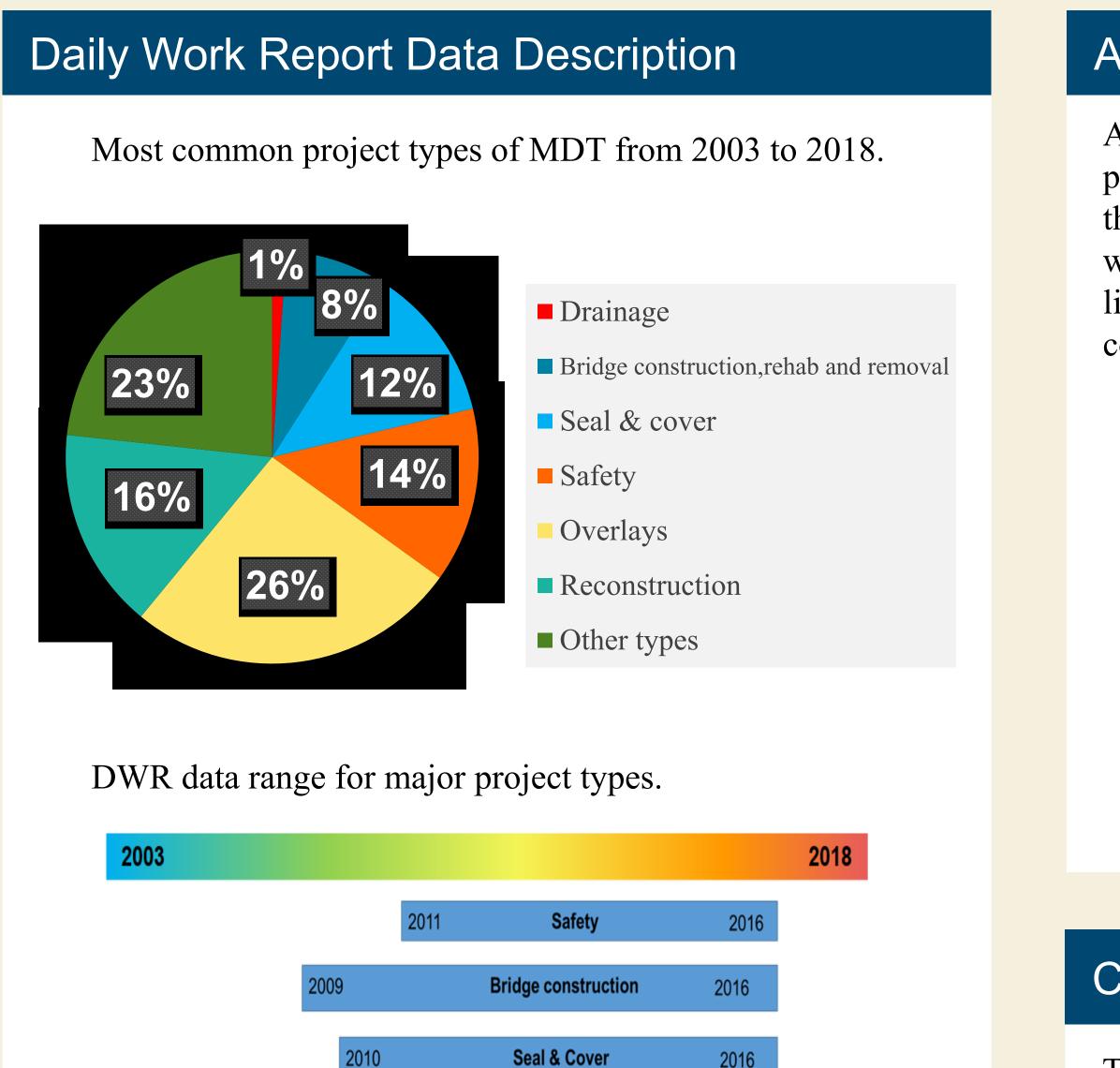
Phase II: Construction sequence logics



- The last 10 years of MDT DWR data were collected and analyzed.
- The DWR dataset includes 730 highway construction and maintenance projects.
- DWR data attributes: project number, type, location, contract amount, start and end date, pay item code, pay item description, and pay item implementation date.

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Controlling Work Items

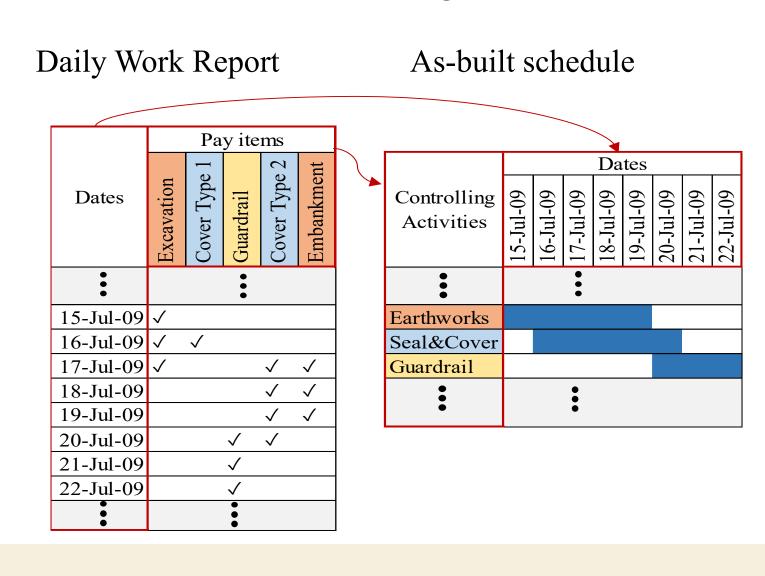
Controlling work items are the work items that are likely to affect the duration of a project. The current list of controlling work items includes 31 items. From a comprehensive DWR data analysis, review of controlling work items in other DOTs and discussions with MDT scheduling experts, the current list has been expanded into 48 items. The expanded list now covers more than 90% of the activities in the DWR database.

Final list of extended controlling work items						
#	Item description	#	Item description			
1	BASE-CEMENT TREATED	25	GEOTEXTILE			
2	BEAMS	26	GUARD RAIL			
3	BRIDGE APPROACH SLAB	27	MICROSURFACING			
4	BRIDGE BACKFILL	28	MILLING AND PULVERIZING			
5	BRIDGE DECK	29	MOBILIZATION			
6	BRIDGE DECK MILLING	30	PAVEMENT MARKING			
7	BRIDGE DECK REPAIR	31	РССР			
8	BRIDGE FOUNDATION	32	PLANT MIX SURFACING			
9	BRIDGE PAINTING	33	REIN CONC BOX			
10	CLEARING AND GRUBBING	34	REINFORCING STEEL			
11	CONCRETE BARRIER RAIL	35	REMOVE EXISTING STRUCTURES			
12	CONCRETE BARRIER RAIL-BRIDGE	36	RETAINING WALL			
13	CONCRETE-CLASS OVERLAY	37	REVISE BRIDGE CONCRETE BARRIER			
14	SEAL & COVER	38	RIPRAP			
15	CRACK SEALING	39	RUMBLE STRIPS			
16	CRUSHED AGGREGATE COURSE	40	SEEDING			
17	CURB AND GUTTER	41	SHOULDER GRAVEL			
18	DECK GROOVING (after curing)	42	SIDEWALK			
19	DETOURING	43	SIGNS			
20	DRAINAGE PIPE (<= 24 IN)	44	SPECIAL BORROW			
21	DRAINAGE PIPE (> 24 IN)	45	SSPP			
22	EARTH WORKS	46	TOPSOIL-SALVAGING AND PLACING			
23	FARM FENCE	47	WING WALLS			
24	GEOGRID	48	FINAL SWEEP AND BROOM			

MC PA MII SEA REM CR FIN SII CU GE SPH EA TO FA Tot

As-built Schedule Development

An as-built schedule for each project was developed using project pay items, their implementation dates in DWR data and the controlling activity list. Note: some pay items from DWR were aggregated to a controlling work item using the extended list and their implementation dates were added together to compute the duration of each controlling work item.



Common Work Items for Each Project Type

The most common activities in each project type were identified using a frequency analysis of work items and opinions from MDT schedulers. The table below shows the frequency analysis result of DWR data and MDT schedulers' opinions for overlay projects, including urban and rural. The same type of table for other project types is available in the final report.

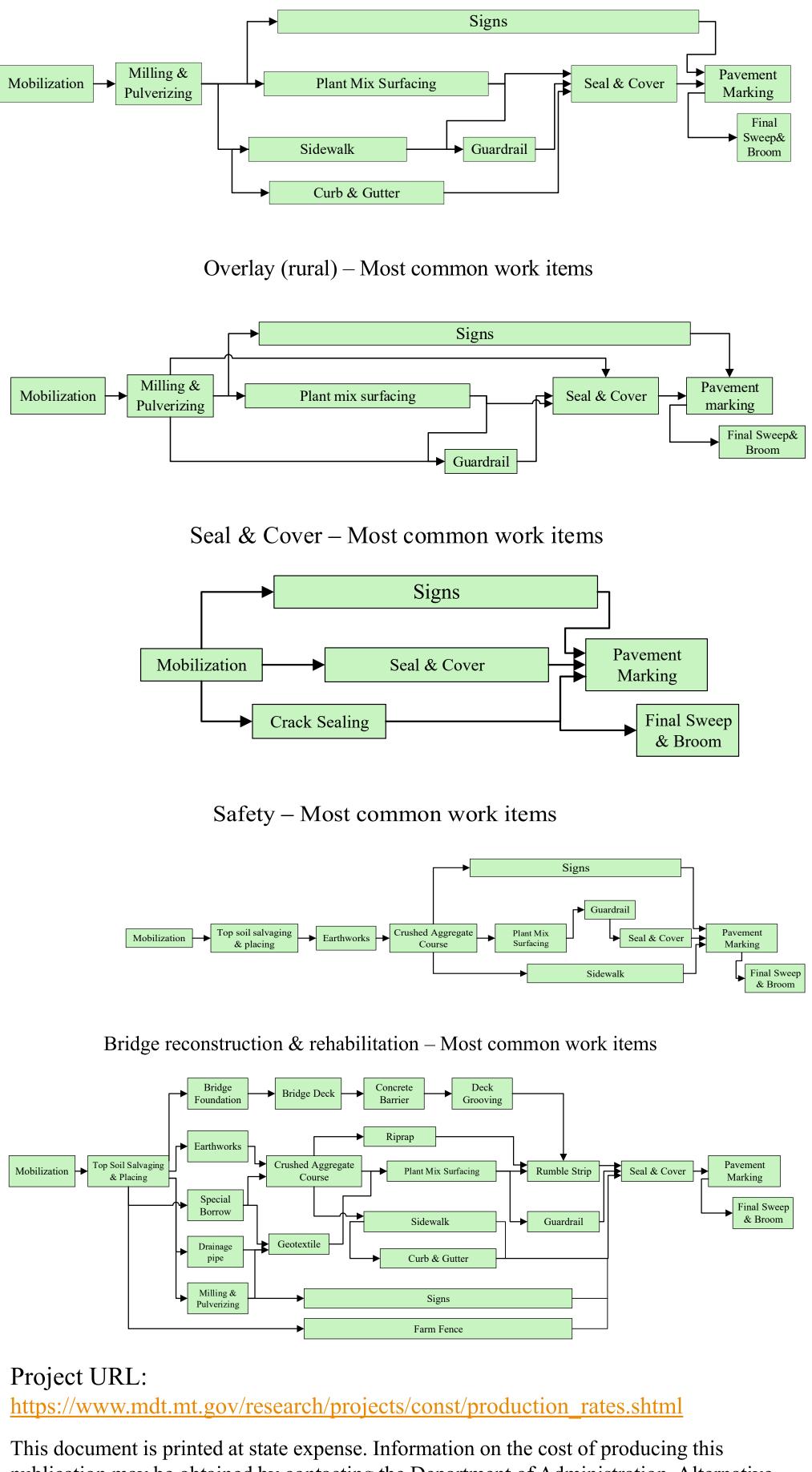
Overlay							
ontrolling Work Items	Frequency	Percentage	Expert's Opinion				
			(Urban)	(Rural)			
OBILIZATION	190	99%	Common	Common			
AVEMENT MARKING	187	98%	Common	Common			
ILLING AND PULVERIZING	181	95%	Common	Common			
EAL AND COVER	171	90%	Common	Common			
EMOVE EXISTING STRUCTURES	166	87%	Not Applicable	Not Applicable			
LANT MIX SURFACING	156	82%	Common	Common			
GNS	135	71%	Common	Common			
UARD RAIL	99	52%	Common	Common			
UMBLE STRIPS	83	43%	Not Common	Not Applicable			
RUSHED AGGREGATE COURSE	58	30%	Not Common	Not Applicable			
NAL SWEEP AND BROOM	57	30%	Common	Common			
DEWALK	36	19%	Common	Not Applicable			
URB AND GUTTER	32	17%	Common	Not Applicable			
EOTEXTILE	30	16%	Not Common	Not Applicable			
PECIAL BORROW	30	16%	Not Common	Not Common			
ARTH WORKS	29	15%	Not Common	Not Common			
OPSOIL-SALVAGING AND PLACING	12	6%	Not Applicable	Not Common			
ARM FENCE	11	6%	Not Applicable	Not Applicable			
otal	191	_		_			

As-built schedules of representative projects for each project type were integrated with MDT schedulers' knowledge and experience to develop a common sequence logic diagram for each project type. The diagrams were developed in two forms: 1) including only common work items and 2) including both common and not common work items. The diagrams below indicate the sequence logics for common work items. Other diagrams and with a detail description are available in the report.

Overlay (urban)- Most common work items



Construction Activity Sequence Logics



publication may be obtained by contacting the Department of Administration. Alternative accessible formats of this document will be provided on request. Persons who need an alternative format should contact the Human Resources and Occupational Safety Division, Department of Transportation, 2701 Prospect Avenue, PO Box 201001, Helena, MT 59620. Telephone 406-444-9229. Those using a TTY may call 1(800)335-7592 or through the Montana Relay Service at 711.